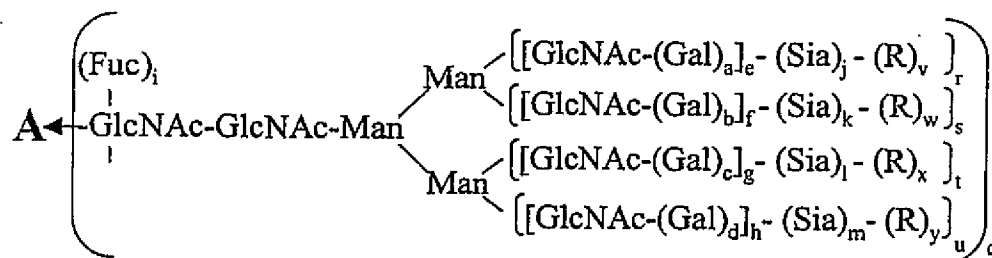
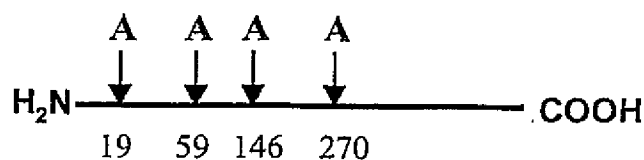


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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = polymer.

FIG. 39A

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CHO, BHK, 293 cells, Vero expressed Cerezyme
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. Sialidase
 2. CMP-SA-PEG (16 mol eq),
ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 1,
when j-m (independently selected) is 1;
R = PEG.

FIG. 39B

CHO, BHK, 293 cells, Vero expressed Cerezyme.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. Sialidase
 2. CMP-SA-M-6-P (1.2 mol eq),
ST3Gal3
 3. CMP-SA (16 mol eq), ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 0 or 1;
R = mannose-6-phosphate

FIG. 39C

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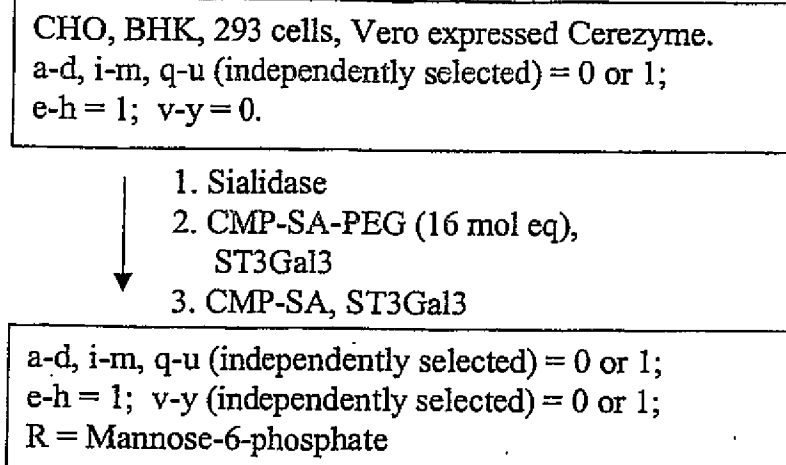


FIG. 39D

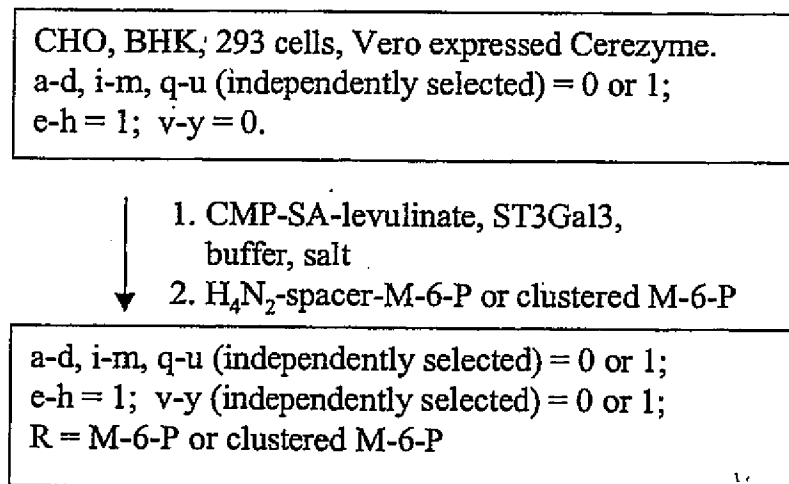


FIG. 39E

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CHO, BHK, 293 cells, Vero expressed Cerezyme.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

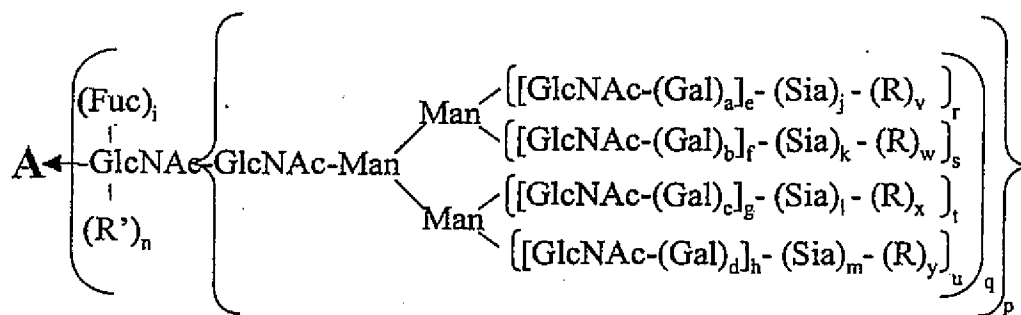
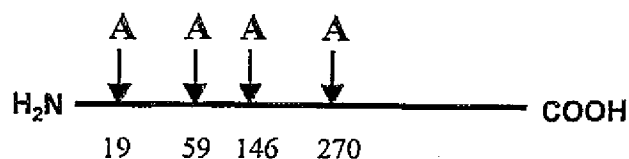


1. CMP-SA, α 2,8-ST

a-d, i, q-u (independently selected) = 0 or 1;
e-h = 1; j-m (independently selected) = 0-20;
v-y (independently selected) = 0.

FIG. 39F

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a-d, i, n, p-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group,
glycoconjugate.

FIG. 39G

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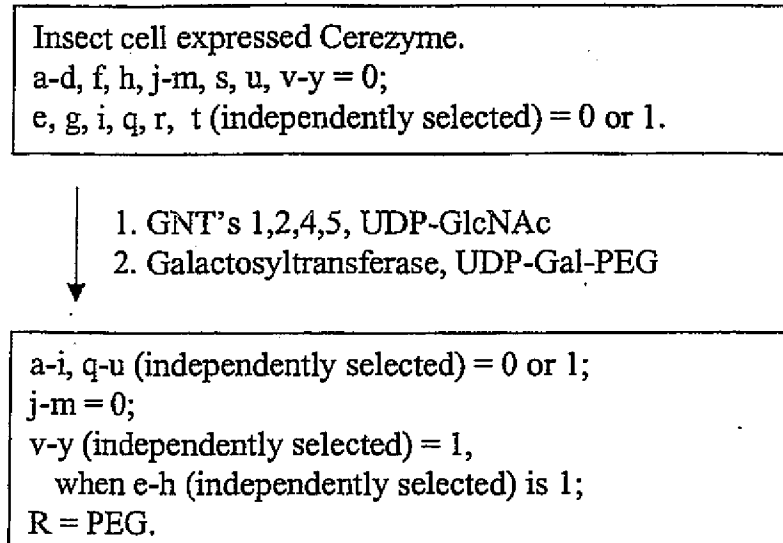


FIG. 39H

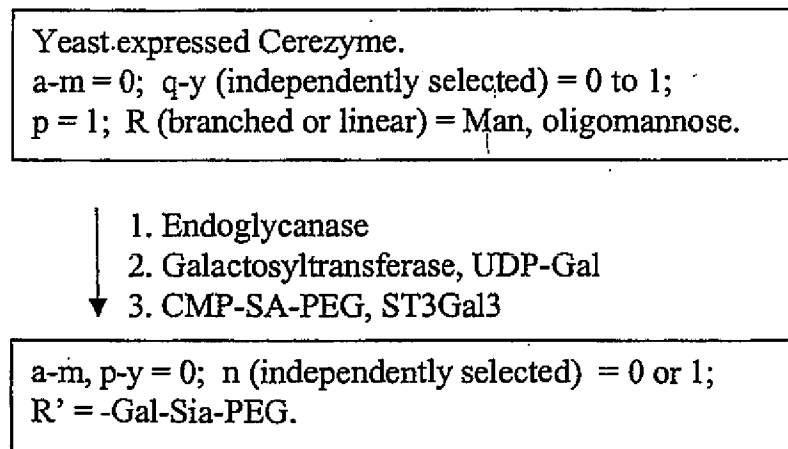


FIG. 39I

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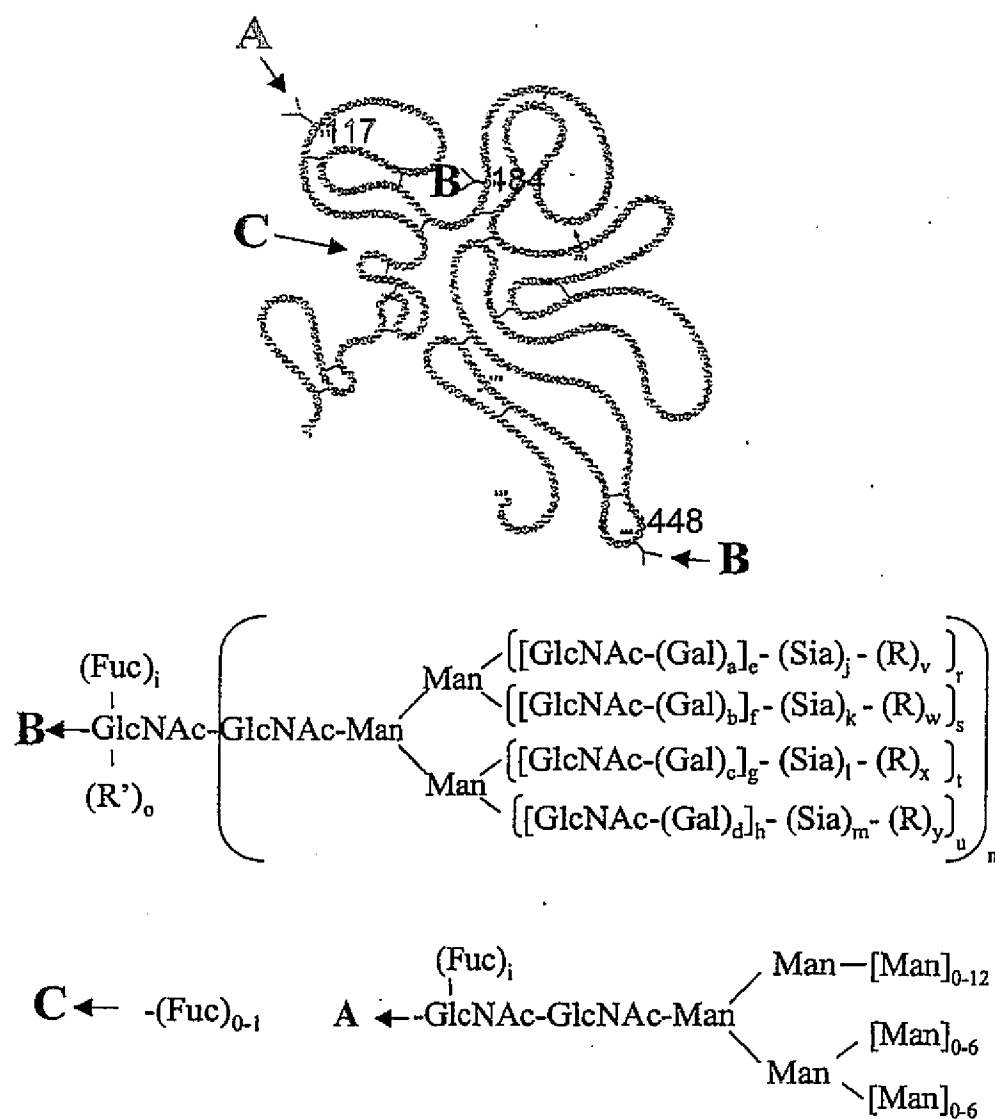
CHO, BHK, 293 cells, Vero expressed Cerezyme.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-linker-SA-CMP,
ST3Gal3
 2. ST3Gal3, desialylated transferrin.
 3. CMP-SA, ST3Gal3

a-m, q-u (independently selected) = 0 or 1;
p = 1; n = 0; v-y (independently selected) = 0 or 1;
R = linker-transferrin.

FIG. 39J

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a-d, i, n-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 to 20.

R = polymer; R' = sugar, glycoconjugate.

FIG. 40A

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CHO, BHK, 293 cells, Vero expressed tPA
 a-g, n = 1; h = 1 to 3;
 j-m, i, (independently selected) = 0 or 1;
 r-u (independently selected) = 0 to 1; o, v-y = 0.

1. Mannosidase(s), sialidase
2. GNT1,2 (4 and/or 5) UDP-GlcNAc
3. Gal transferase, UDP-Gal
4. CMP-SA-PEG, ST3Gal3

A = B; a-g, n = 1; h = 1 to 3;
 i, r-u (independently selected) = 0 or 1;
 o = 0; j-m, v-y (independently selected) = 0 or 1;
 R = PEG

FIG. 40B

Insect or fungi cell expressed tPA
 A = B; a-d, f, h, j-o, s, u, v-y = 0;
 e, g, i, n, r, t (independently selected) = 0 or 1.

1. GNT's 1&2, UDP-GlcNAc
2. Galactosyltransferase, UDP-Gal
3. CMP-SA-PEG, ST3Gal3

A = B; b, d, f, h, k, m, o, s, u, w, y = 0;
 a, c, e, g, i, r, t (independently selected) = 0 or 1;
 n = 1; j, l, v, x (independently selected) = 0 or 1;
 R = PEG.

FIG. 40C

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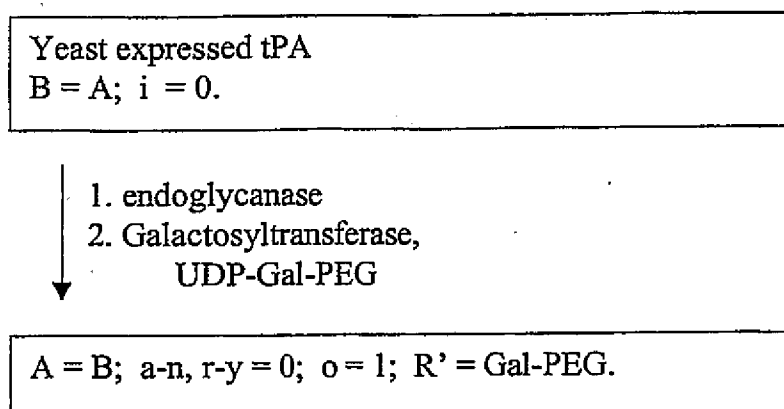


FIG. 40D

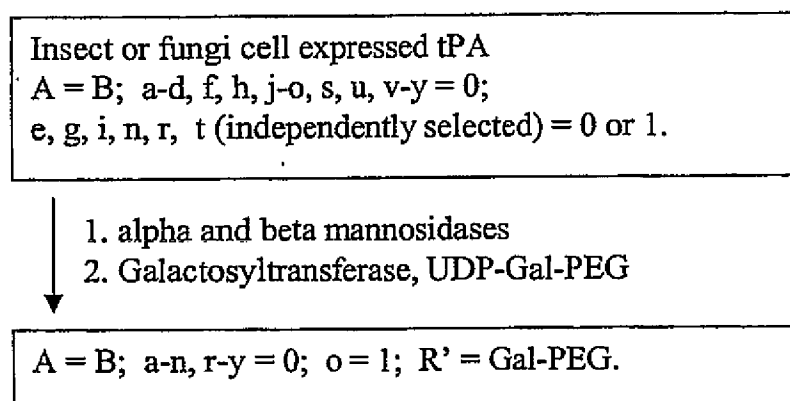


FIG. 40E

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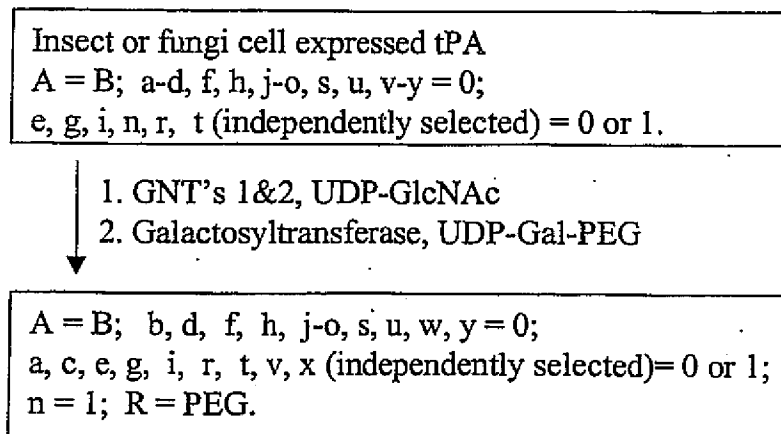


FIG. 40F

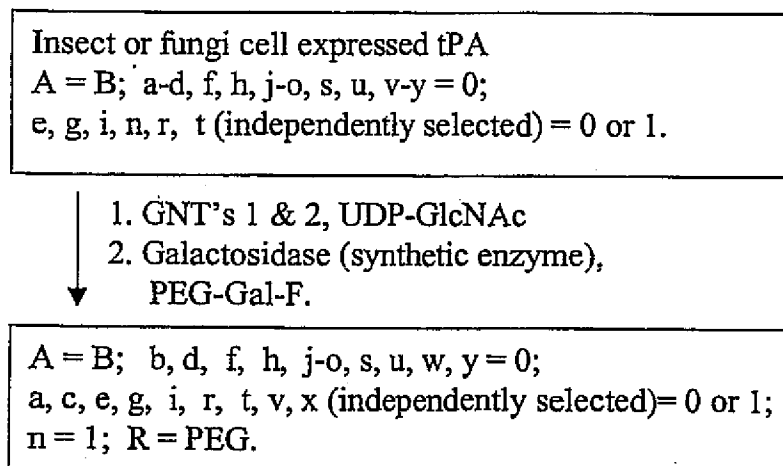
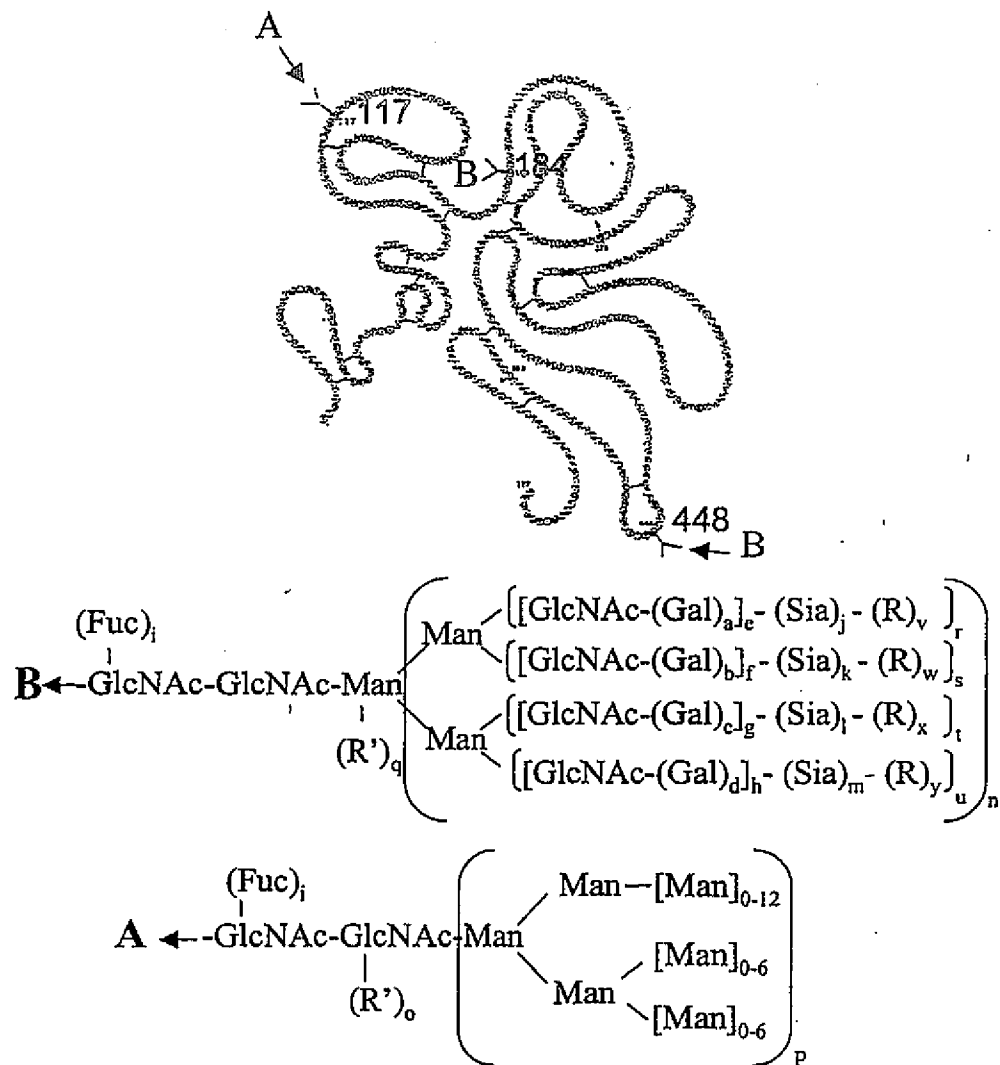


FIG. 40G

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a-d, i, n-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 to 20.

R = polymer; R' = sugar, glycoconjugate.

FIG. 40H

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NSO expressed tPA

A = B; a-m, r-u (independently selected) = 0 or 1;
n = 1; o, p, q, v-y = 0

- ↓
1. sialidase, alpha-galactosidase
 2. CMP-SA-levulinate, ST3Gal3,
 3. H₄N₂-PEG

A = B; a-m, r-y (independently selected) = 0 or 1;
n = 1; o, p, q = 0;
v-y (independently selected) = 1,
when j-m (independently selected) is 1;
R = PEG.

FIG. 40I

CHO, BHK, 293 cells, Vero expressed tPA

a-g, n, p = 1; h = 1 to 3;
j-m, i, (independently selected) = 0 or 1;
r-u (independently selected) = 0 to 1; q, o, v-y = 0.

- ↓
1. alpha and beta Mannosidases
 2. CMP-SA, ST3Gal3
 3. Galactosyltransferase, UDP-Gal-PEG

a-g, n = 1; h = 1 to 3;
i, r-u (independently selected) = 0 or 1; o = 1;
q, p, v-y = 0; j-m (independently selected) = 0 or 1;
R' = Gal-PEG

FIG. 40J

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Plant expressed tPA

A = B; a-d, f, h, j-m, s, u, v-y = 0;

e, g, i, q, r, t (independently selected) = 0 or 1;

n=1; R' = xylose

- ↓
1. hexosaminidase,
 2. alpha mannosidase and
xylosidase
 3. GlcNAc transferase, UDP-
GlcNAc-PEG

A = B; a-d, f, h, j-n, s, u, v-y = 0;

e, g, i, r, t (independently selected) = 0;

q = 1; R' = GlcNAc-PEG.

FIG. 40K

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CHO, BHK, 293 cells, Vero expressed TNK tPA
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. Sialidase
 2. CMP-SA-PEG (16 mol eq),
ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 1,
when j-m (independently selected) is 1;
R = PEG.

FIG. 40M

CHO, BHK, 293 cells, Vero expressed TNK tPA
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. Sialidase
 2. CMP-SA-PEG (1.2 mol eq),
ST3Gal3
 3. CMP-SA (16 mol eq), ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 0 or 1;
R = PEG.

FIG. 40N

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NSO expressed TNK tPA

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y = 0;

Sia (independently selected) = Sia or Gal.

- ↓
1. Sialidase and α -galactosidase
 2. Galactosyltransferase, UDP-Gal
 - ▼ 3. CMP-SA-PEG, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;

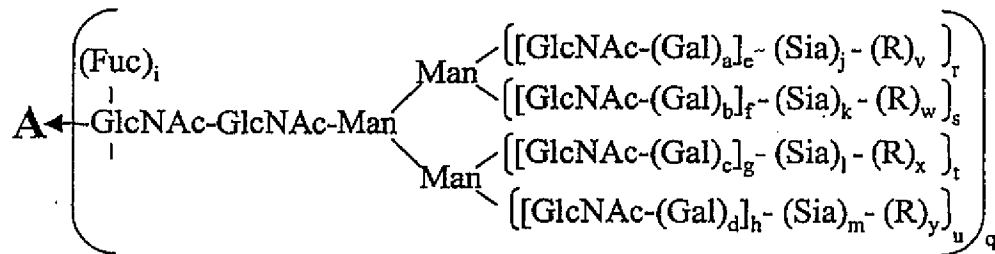
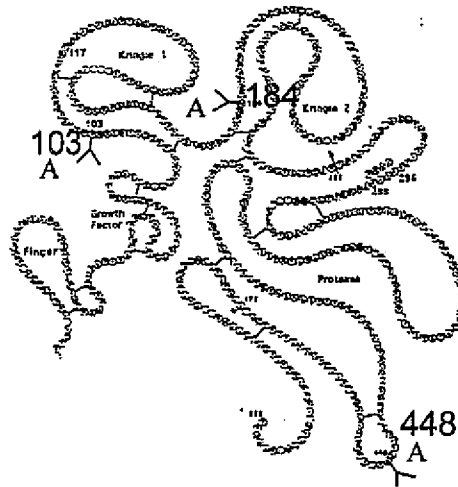
e-h = 1; v-y (independently selected) = 1,

when j-m (independently selected) is 1;

R = PEG.

FIG. 400

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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = polymer.

FIG. 40P

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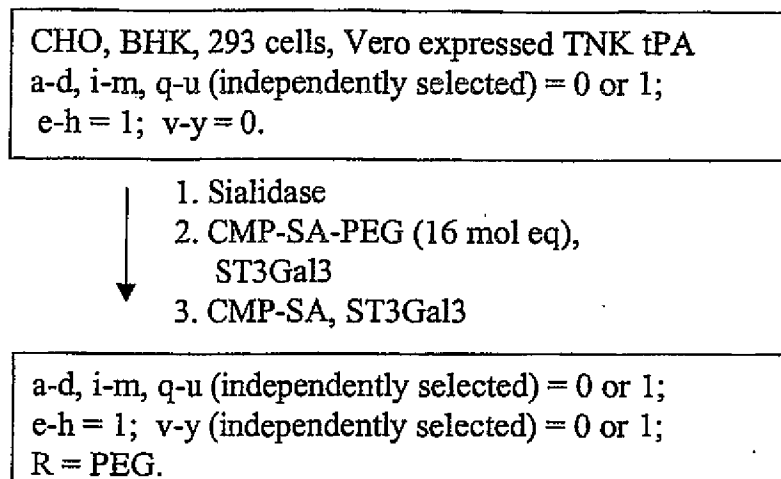


FIG. 40Q

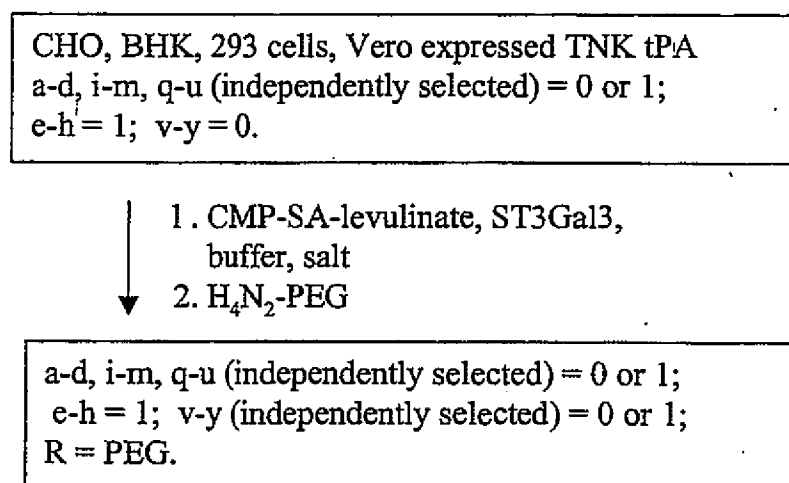


FIG. 40R

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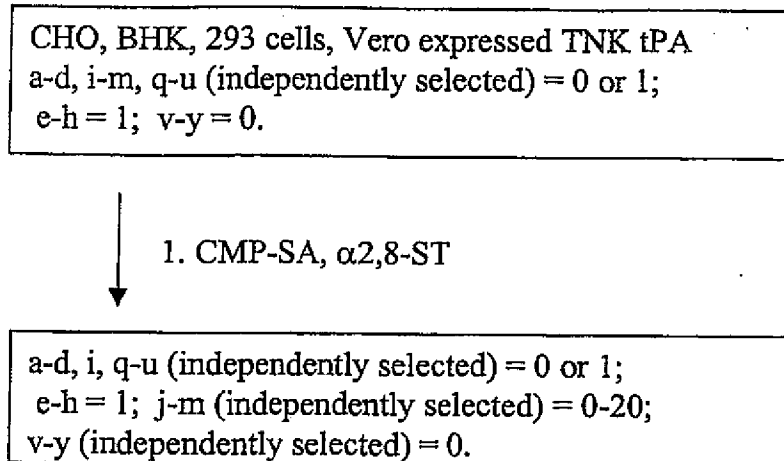


FIG. 40S

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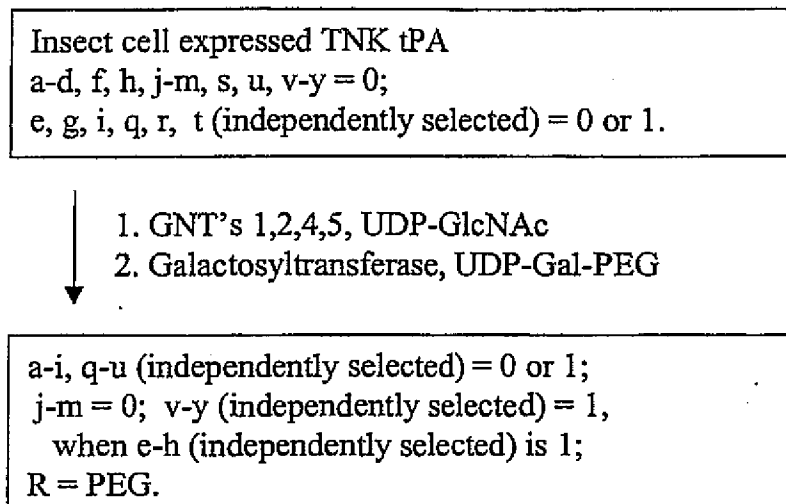


FIG. 40U

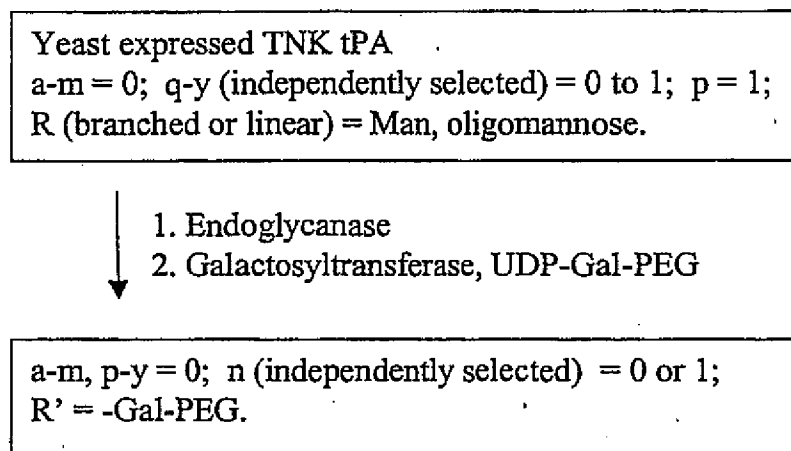


FIG. 40V

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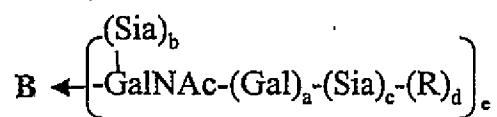
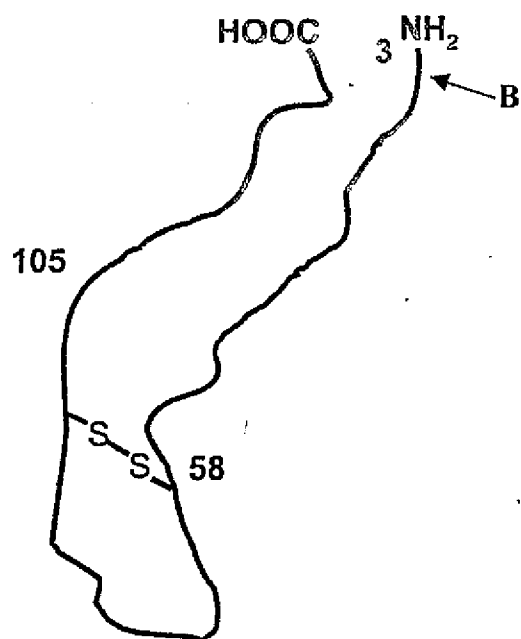
CHO, BHK, 293 cells, Vero expressed TNK tPA
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-linker-Gal-UDP,
ST3Gal3
 2. Galactosyltransferase, anti-TNF
IG chimera produced in CHO.

a-m, r-u (independently selected) = 0 or 1; p, q = 1;
n = 0; v-y (independently selected) = 0 or 1;
R = linker-anti-TNF IG chimera protein.

FIG. 40W

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a-c, e (independently selected) = 0 or 1;
d = 0;
R = modifying group, mannose, oligo-
mannose.

FIG. 41A

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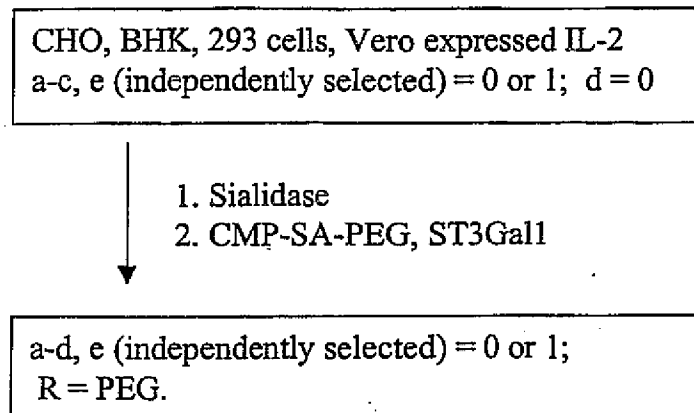


FIG. 41B

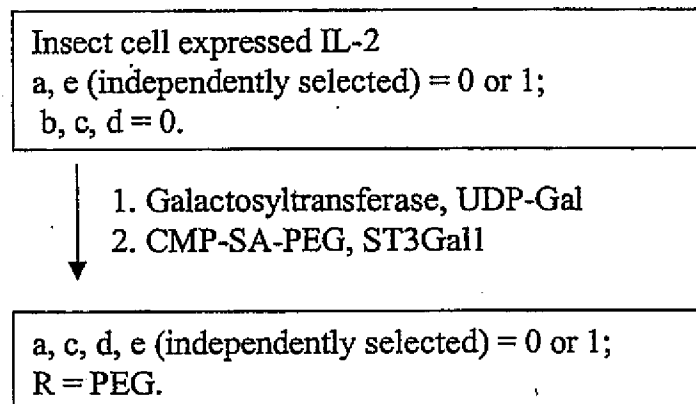


FIG. 41C

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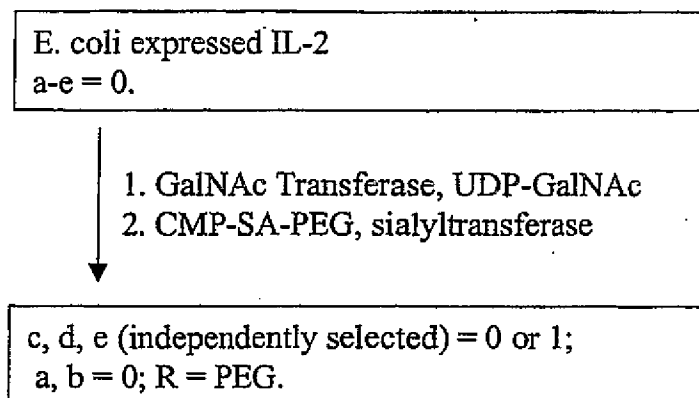


FIG. 41D

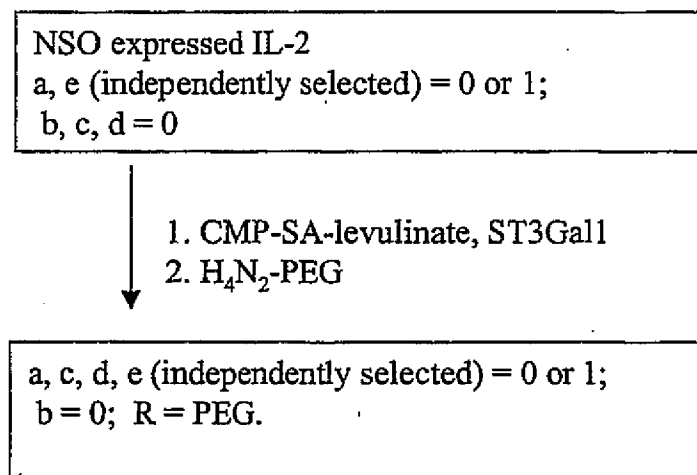


FIG. 41E

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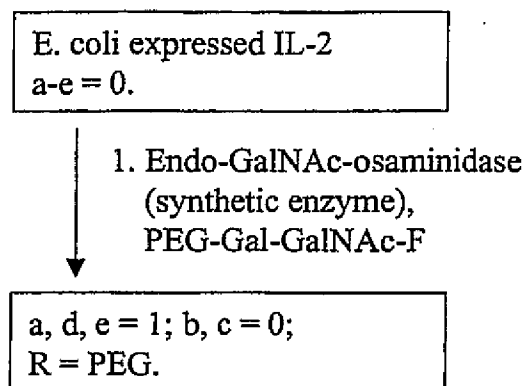


FIG. 41F

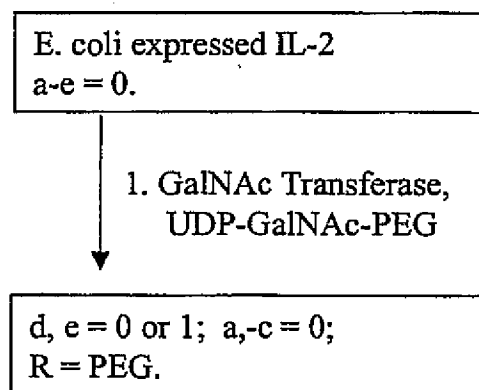
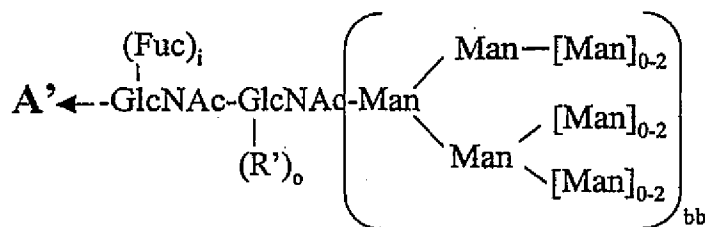
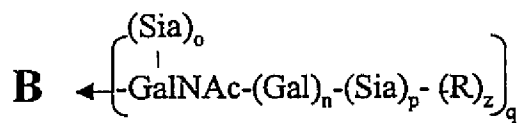
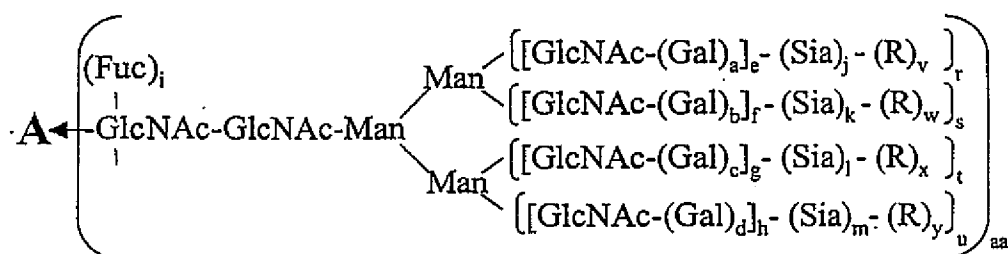


FIG. 41G

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2 peptides
 A and A' - N-linked sites
 B - O-linked sites



Alternate structure
 for some N-linked
 structures of A.

- a-d, i, n-u (independently selected) = 0 or 1.
 aa, bb (independently selected) = 0 or 1.
 e-h (independently selected) = 0 to 6.
 j-m (independently selected) = 0 to 20.
 v-z = 0; R = polymer, glycoconjugate.

FIG. 42A

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CHO, BHK, 293s cells, Vero, MDCK, HEKC expressed
Factor VIII.

e-h = 1 to 4;

aa, bb, a-d, j-m, i, n-u (independently selected) = 0 or 1;

v-z = 0.



1. Sialidase

2. CMP-SA-PEG, ST3Gal3

e-h = 1 to 4;

aa, bb, a-d, i, n, q-u (independently selected) = 0 or 1;

o, p, z = 0; j-m, v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 42B

CHO, BHK, 293S cells, Vero, MDCK, 293S, HEKC
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, a-d, j-m, i, n-u (independently selected) = 0 or 1;

v-z = 0.



1. Sialidase

2. CMP-SA-PEG, ST3Gal3

3. ST3Gal1, CMP-SA

e-h = 1 to 4;

aa, bb, a-d, i, n, p-u (independently selected) = 0 or 1;

o, z = 0; j-m, v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 42C

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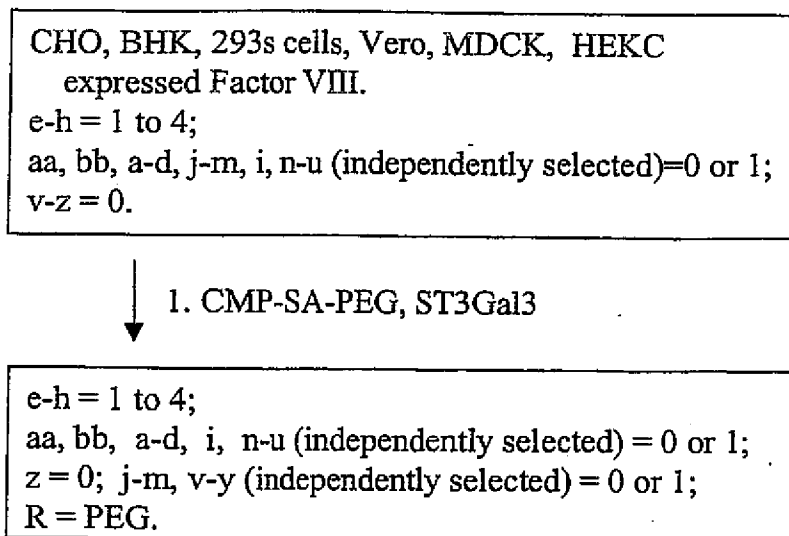


FIG. 42D

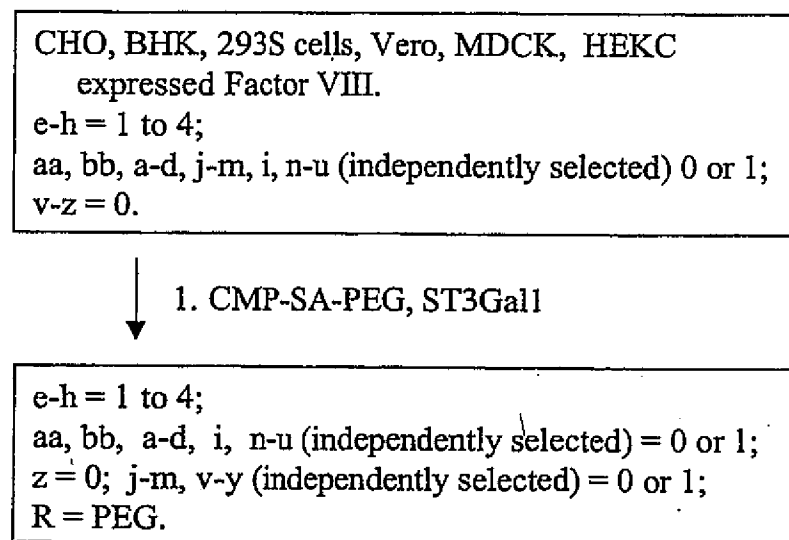


FIG. 42E

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CHO, BHK, 293S cells, Vero, MDCK, HEKC
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, a-d, j-m, i, n-u (independently selected)=0 or 1;

v-z = 0.



1. CMP-SA-PEG, α 2,8-ST

e-h = 1 to 4;

aa, bb, a-d, i, n-y (independently selected) = 0 or 1;

z = 0; j-m (independently selected) = 0 to 2;

v-y (independently selected) = 1,

when j-m (independently selected) is 2;

R = PEG.

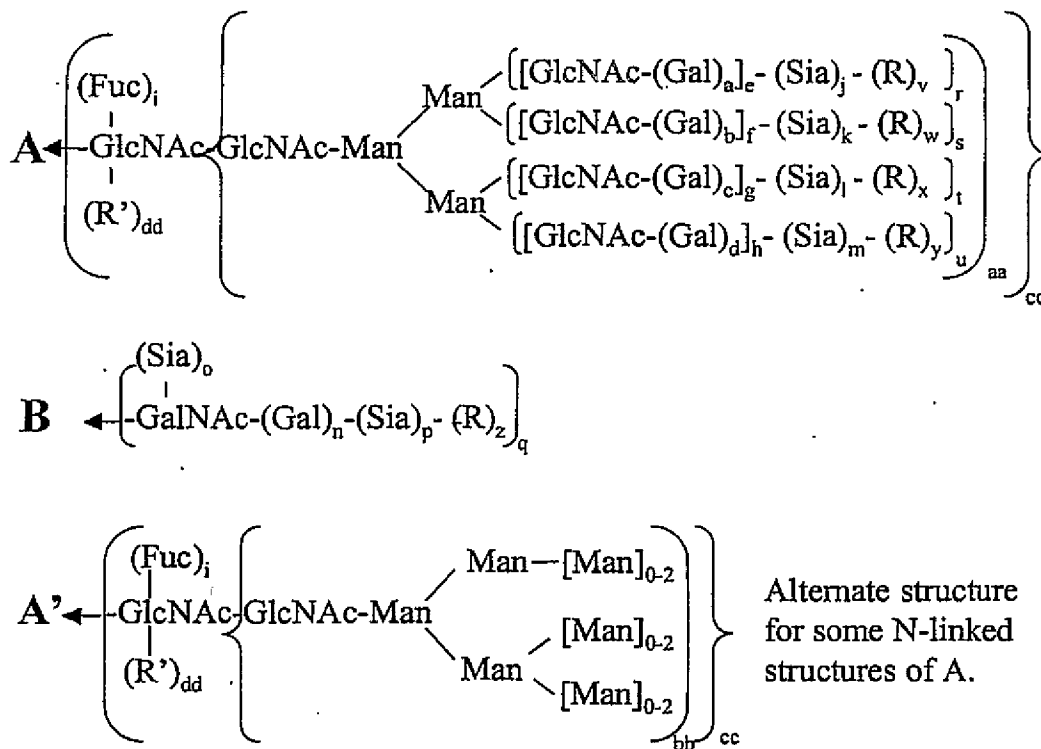
FIG. 42F

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2 peptides

A or A' - N-linked sites

B - O-linked sites



a-d, i, n-u, (independently selected) = 0 or 1.

aa, bb, cc, dd (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 20.

v-z = 0;

R = modifying group, mannose, oligo-mannose.

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 42G

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CHO, BHK, 293S cells, Vero, MDCK, HEKC
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;

dd, v-z = 0.

↓ 1. CMP-SA-levulinate, ST3Gal3,
2. H₄N₂-PEG

e-h = 1 to 4;

aa, bb, cc, a-d, i, n-u (independently selected) = 0 or 1;

dd, z = 0; j-m, v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 42H

CHO, BHK, 293S cells, Vero, MDCK, HEKC
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;

dd, v-z = 0.

↓ 1. endo-H
2. galactosyltransferase, UDP-Gal-PEG

e-h = 1 to 4;

aa, bb, dd, a-d, i, j-u (independently selected) = 0 or 1;

cc, v-z = 0; R' = -Gal-PEG.

FIG. 42I

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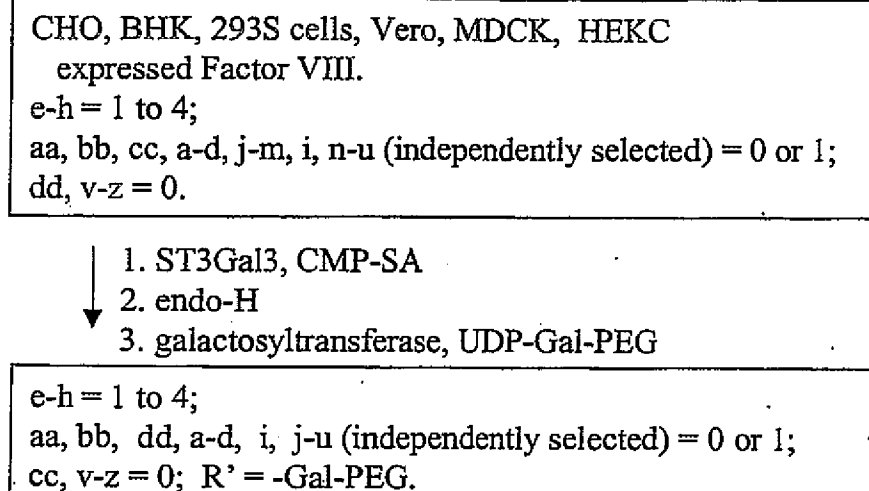


FIG. 42J

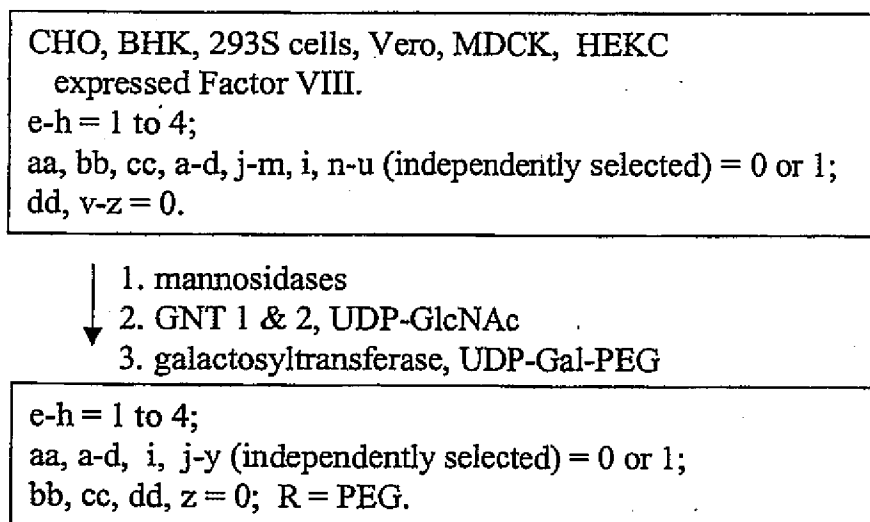


FIG. 42K

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CHO, BHK, 293S cells, Vero, MDCK, HEKC
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;
dd, v-z = 0.

1. mannosidases
- ↓
2. GNT-1, 2, 4 & 5; UDP-GlcNAc
- ↓
3. galactosyltransferase, UDP-Gal
- ↓
4. ST3Gal3, CMP-SA

e-h = 1 to 4;

aa, bb, cc, a-d, i, j-q (independently selected) = 0 or 1;
dd, v-z = 0.

FIG. 42L

CHO, BHK, 293S cells, Vero, MDCK, HEKC
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;
dd, v-z = 0.

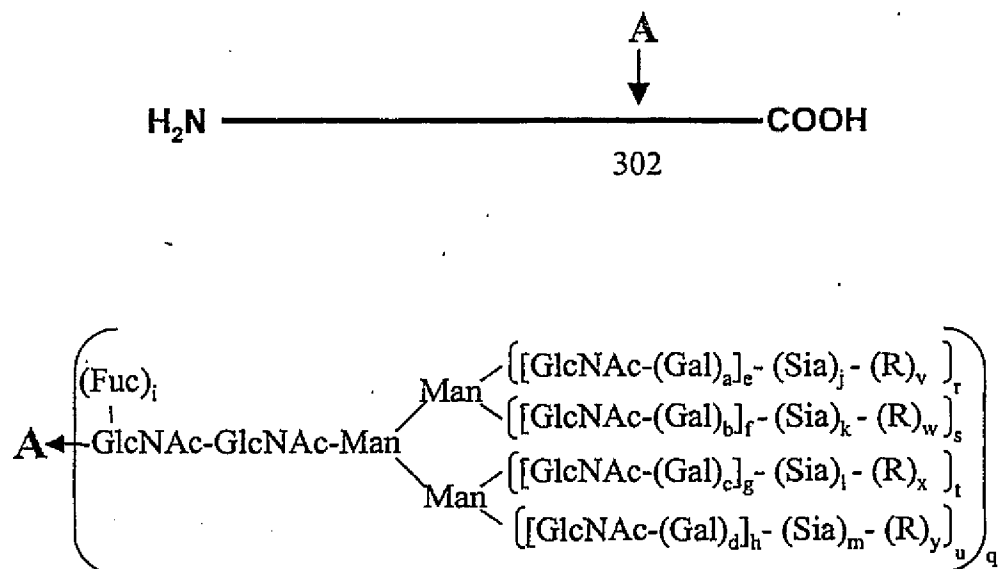
- ↓
1. mannosidases
- ↓
2. GNT-1, UDP-GlcNAc-PEG

e-h = 0 to 4;

aa, a-d, i, j-y (independently selected) = 0 or 1;
bb, cc, dd, z = 0.

FIG. 42M

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a-d, i, q-u (independently selected) = 0 or 1.
 e-h (independently selected) = 0 to 6.
 j-m (independently selected) = 0 to 100.
 v-y = 0; R = polymer.

FIG. 43A

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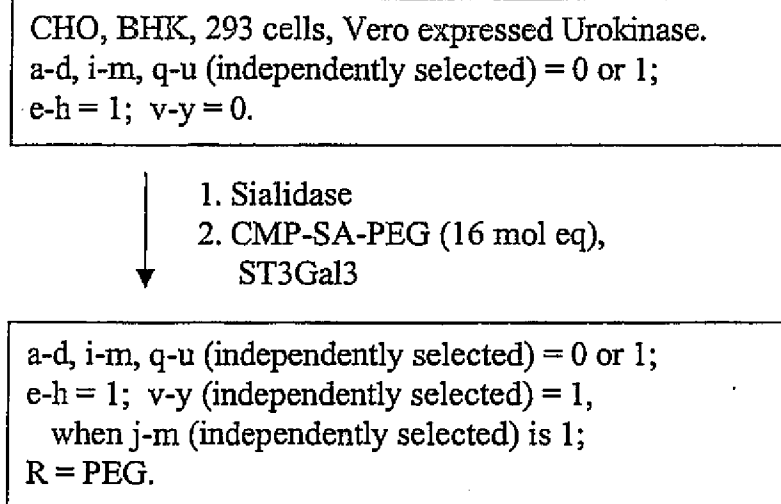


FIG. 43B

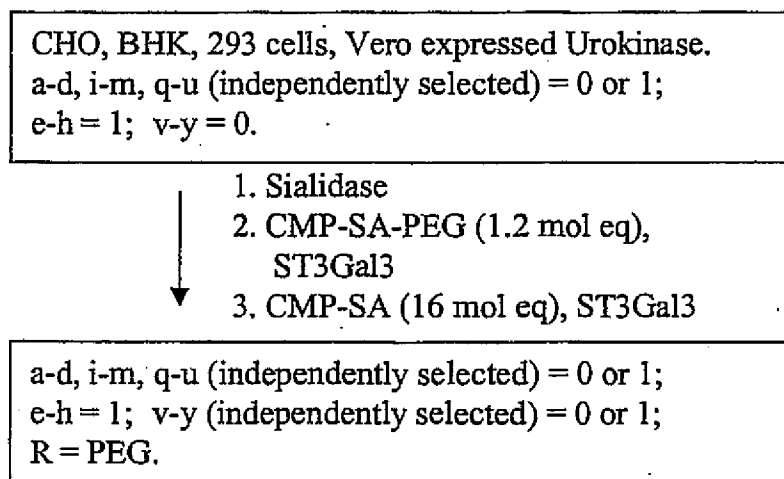


FIG. 43C

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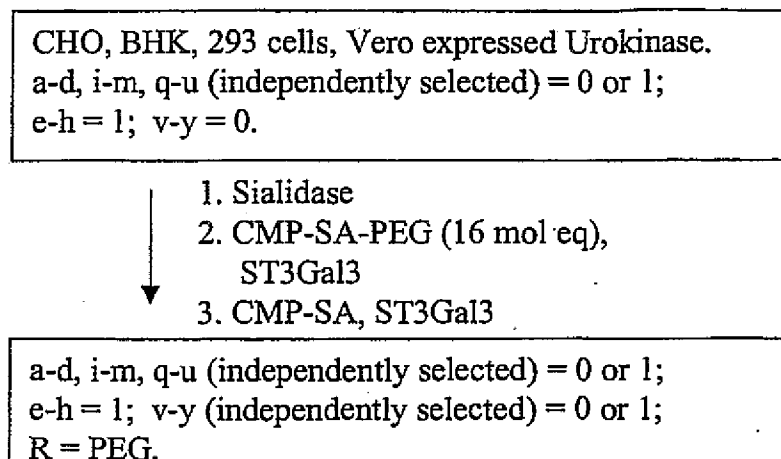


FIG. 43D

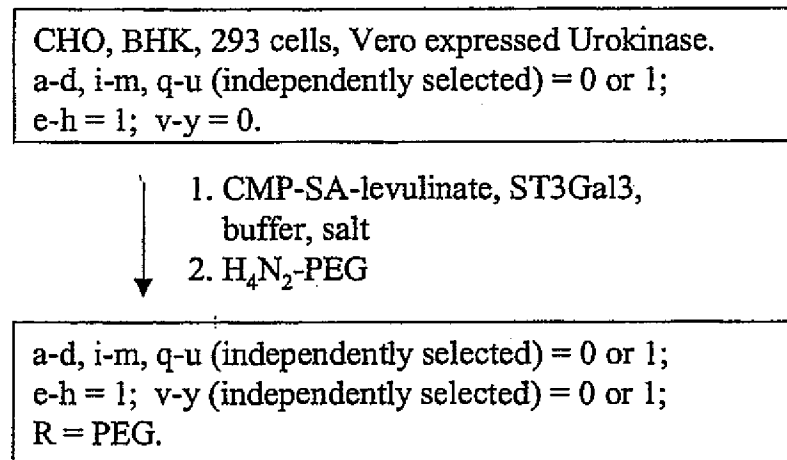


FIG. 43E

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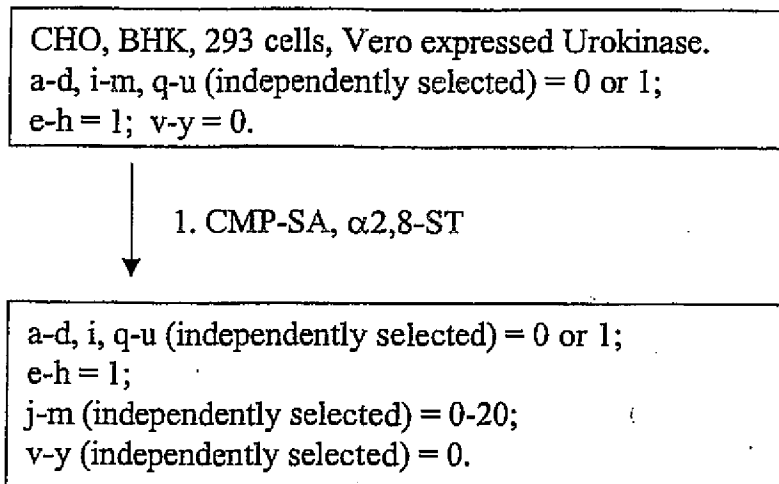
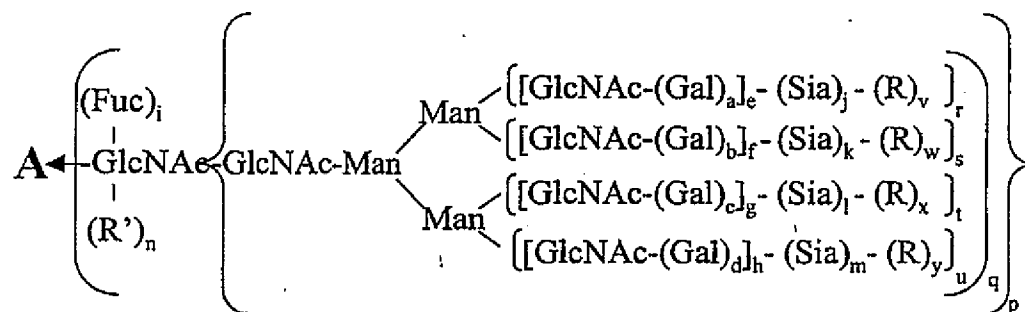


FIG. 43F

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a-d, i, n, p-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group,
glycoconjugate.

FIG. 43G

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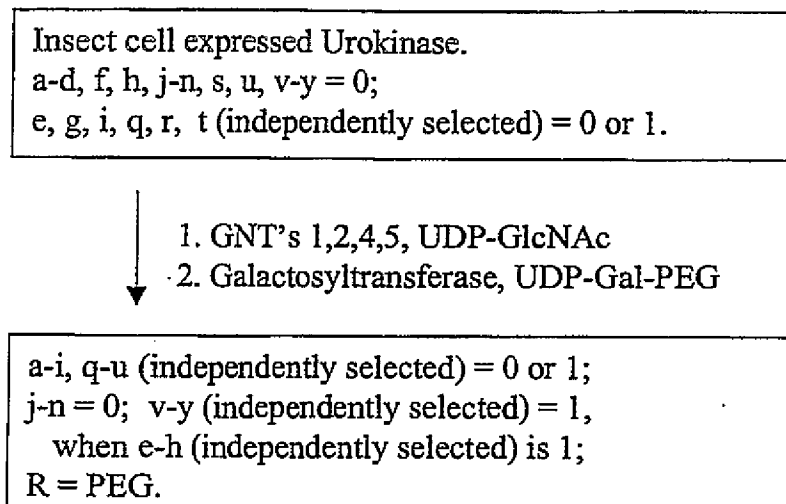


FIG. 43H

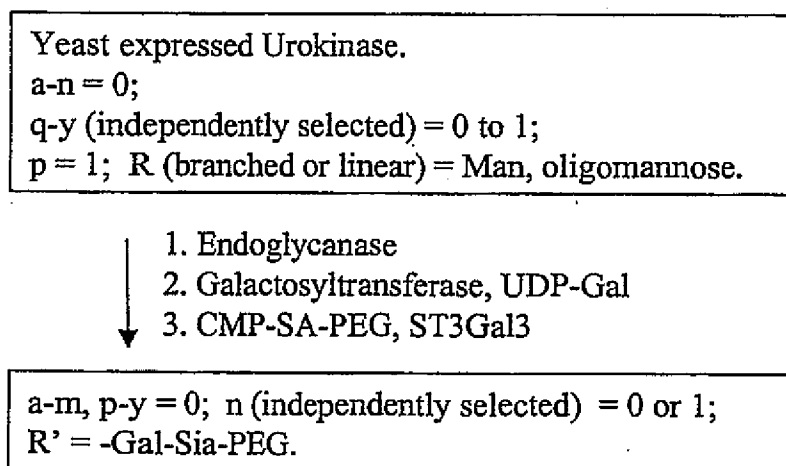


FIG. 43I

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CHO, BHK, 293 cells, Vero expressed Urokinase.
 a-d, i-m, q-u (independently selected) = 0 or 1;
 e-h = 1; n, v-y = 0.

- ↓
1. CMP-SA-linker-SA-CMP, ST3Gal3
 2. ST3Gal1, desialylated Urokinase produced in CHO.
 - ↓ 3. CMP-SA, ST3Gal3, ST3Gal1

a-m, q-u (independently selected) = 0 or 1;
 p = 1; n = 0;
 v-y (independently selected) = 0 or 1;
 R = linker-Urokinase.

FIG. 43J

Isolated Urokinase.
 a-d, i-m, q-u (independently selected) = 0 or 1;
 e-h = 1; v-y = 0; n = 0;
 Sia (independently selected) = Sia or SO₄;
 Gal (independently selected) = Gal or GalNAc;
 GlcNAc (independently selected) = GlcNAc or GlcNAc-Fuc.

- ↓
1. sulfohydrolase
 - ↓ 2. CMP-SA-PEG, sialyltransferase

a-d, i-m, q-u (independently selected) = 0 or 1;
 n = 0; e-h = 1; Sia = Sia;
 Gal (independently selected) = Gal or GalNAc;
 GlcNAc (independently selected) = GlcNAc or GlcNAc-Fuc.
 v-y (independently selected) = 0 or 1;
 R = PEG.

FIG. 43K

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Isolated Urokinase.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; n = 0; v-y = 0;

Sia (independently selected) = Sia or SO₄;

Gal (independently selected) = Gal or GalNAc;

GlcNAc (independently selected) = GlcNAc or GlcNAc-Fuc.



1. sulfohydrolase, hexosaminidase

2. UDP-Gal-PEG, galactosyltransferase

a-d, i, q-u (independently selected) = 0 or 1;

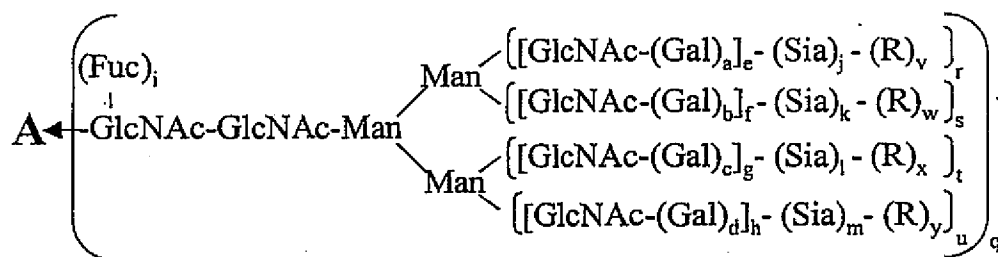
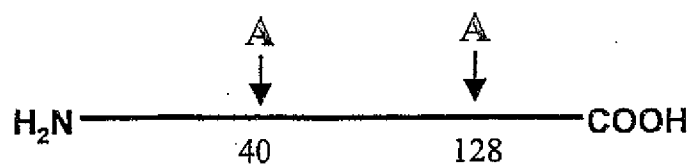
e-h = 1; j-n = 0; Gal (independently selected) = Gal;

GlcNAc (independently selected) = GlcNAc or GlcNAc-Fuc;

v-y (independently selected) = 0 or 1; R = PEG.

FIG. 43L

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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = polymer, glycoconjugate.

FIG. 44A

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CHO, BHK, 293 cells, Vero expressed DNase I.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. Sialidase
 2. CMP-SA-PEG (16 mol eq),
ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1;
v-y (independently selected) = 1,
when j-m (independently selected) is 1;
R = PEG.

FIG. 44B

CHO, BHK, 293 cells, Vero expressed DNase I.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. Sialidase
 2. CMP-SA-PEG (1.2 mol eq), ST3Gal3
 3. CMP-SA (16 mol eq), ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 0 or 1;
R = PEG.

FIG. 44C

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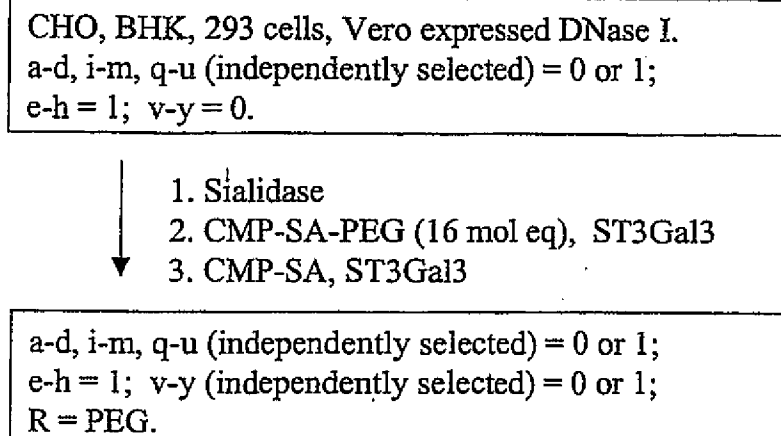


FIG. 44D

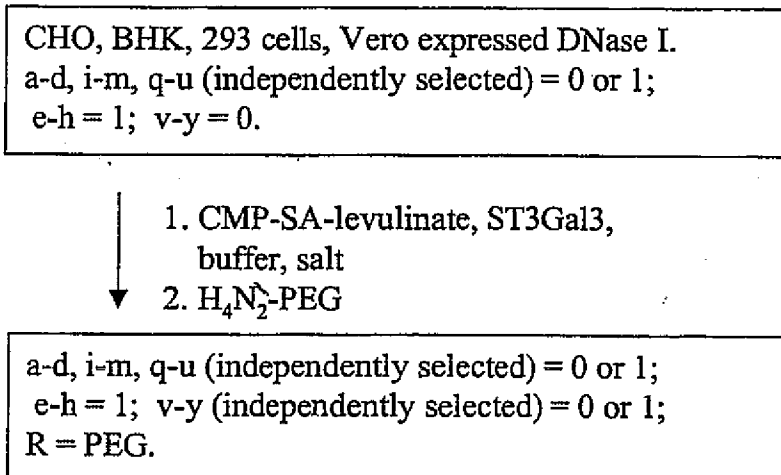


FIG. 44E

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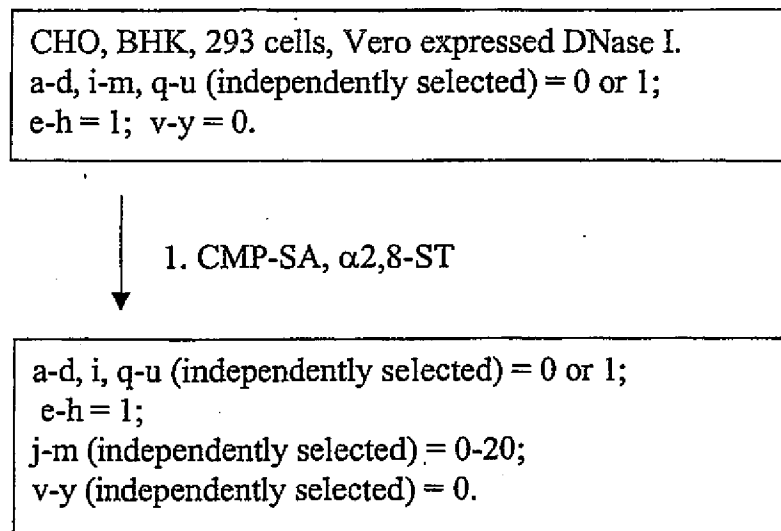
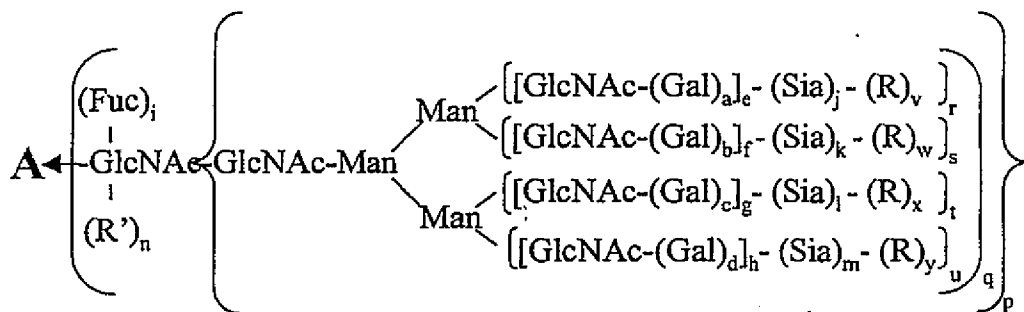
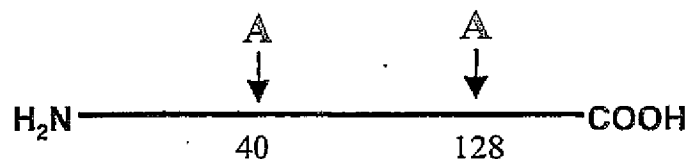


FIG. 44F

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a-d, i, n, p-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group,
glycoconjugate.

FIG. 44G

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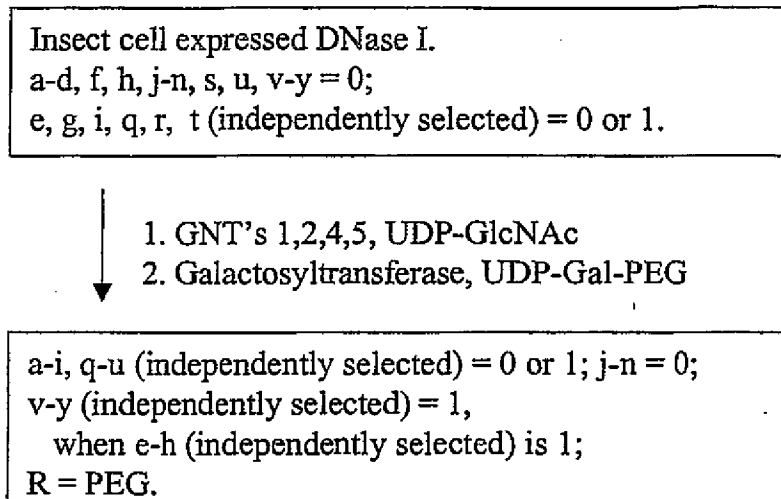


FIG. 44H

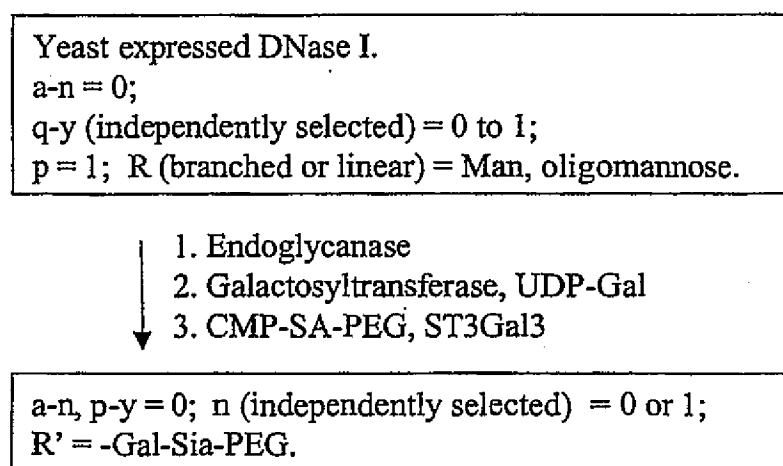


FIG. 44I

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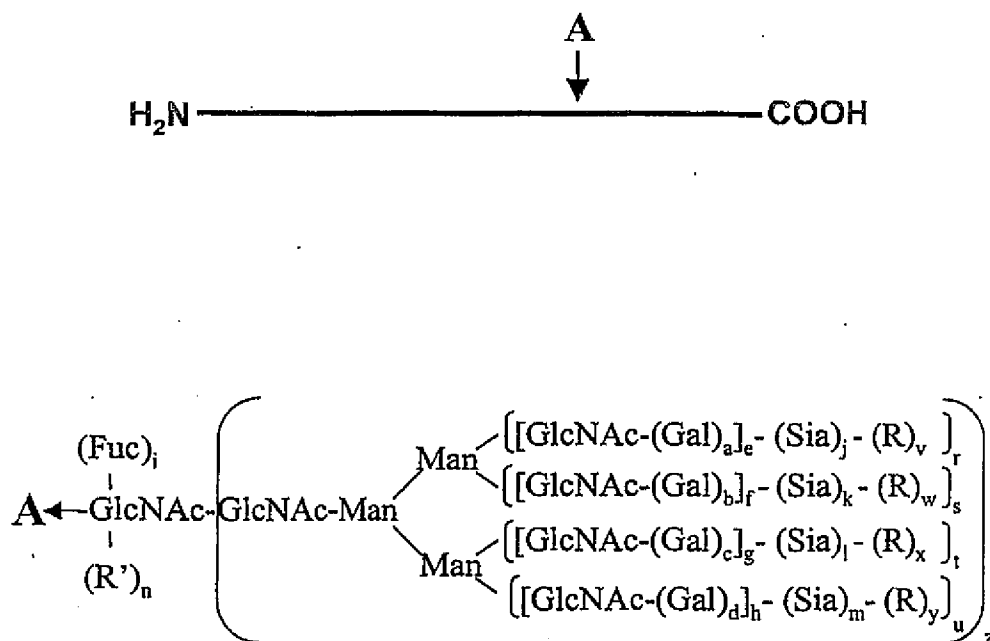
CHO, BHK, 293 cells, Vero expressed DNase I.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; n, v-y = 0.

- ↓
1. CMP-SA-linker-SA-CMP, ST3Gal3
 2. ST3Gal1, desialylated alpha-1-
Proteinase inhibitor.
 3. CMP-SA, ST3Gal3, ST3Gal1

a-m, q-u (independently selected) = 0 or 1;
p = 1; n = 0;
v-y (independently selected) = 0 or 1;
R = linker- alpha-1-Proteinase inhibitor.

FIG. 44J

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a-d, i, r-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

 j -m (independently selected) = 0 or 1.
$$n, v-y=0; z=0 \text{ or } 1;$$

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 45A

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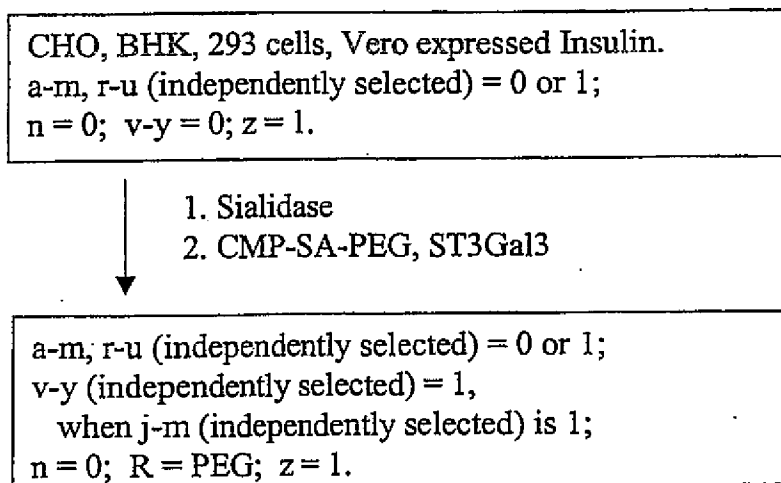


FIG. 45B

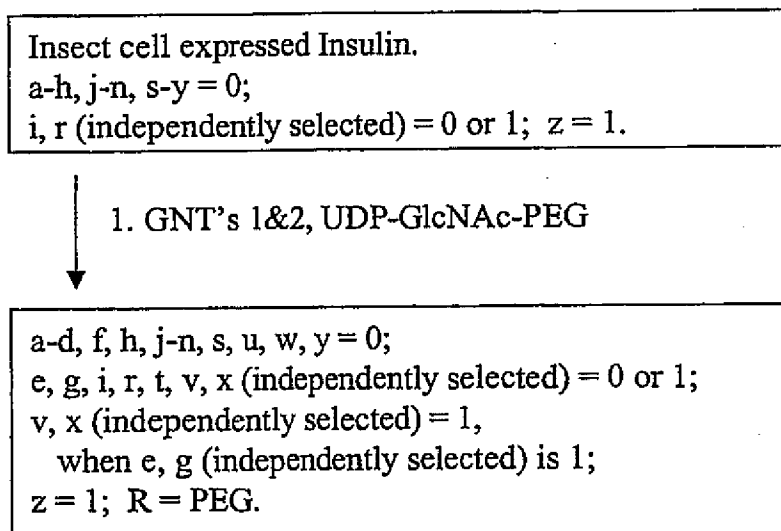


FIG. 45C

201/497

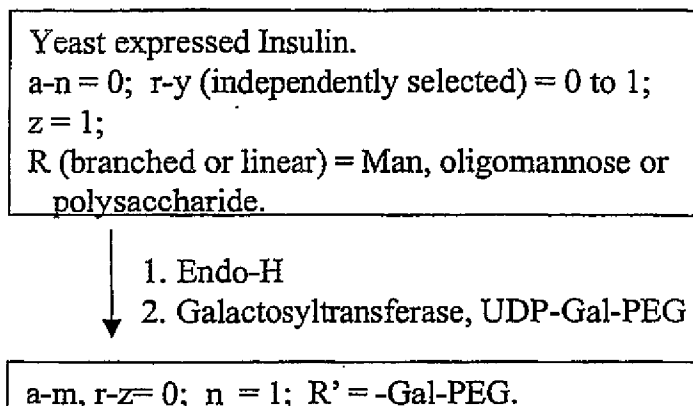
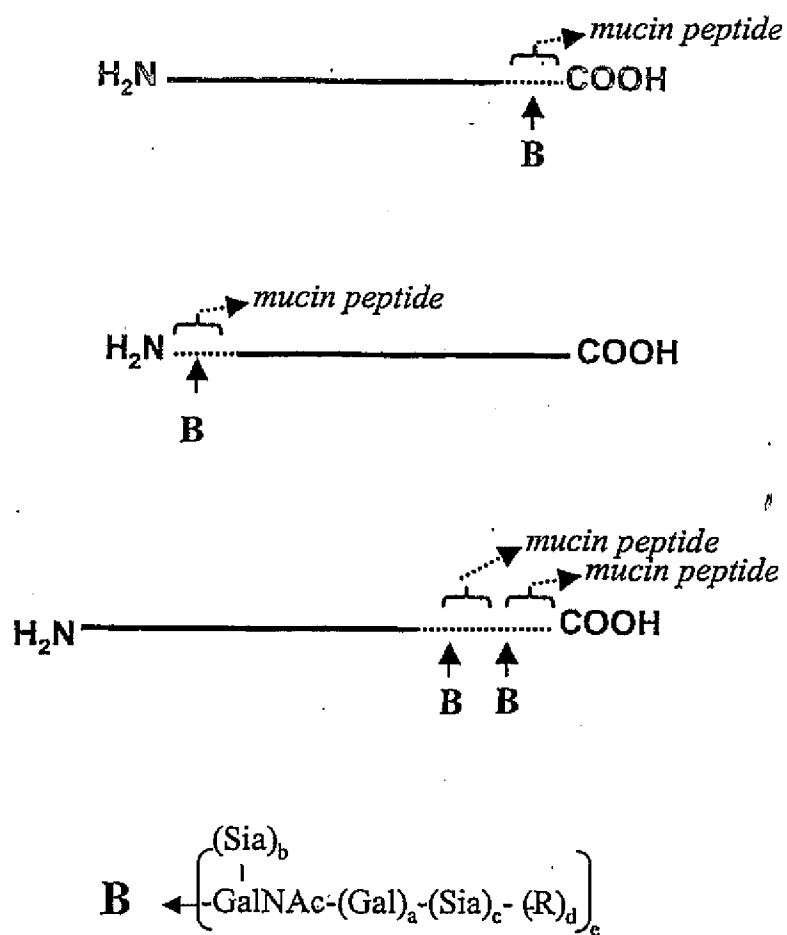


FIG. 45D

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a-c, e (independently selected) = 0 or 1;
d = 0; R = polymer

FIG. 45E

203/497

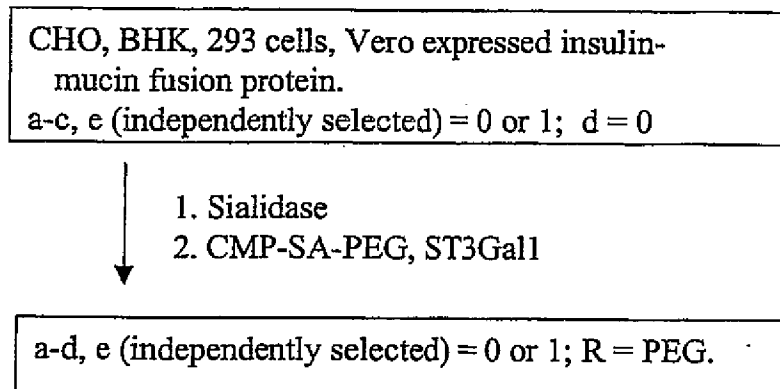


FIG. 45F

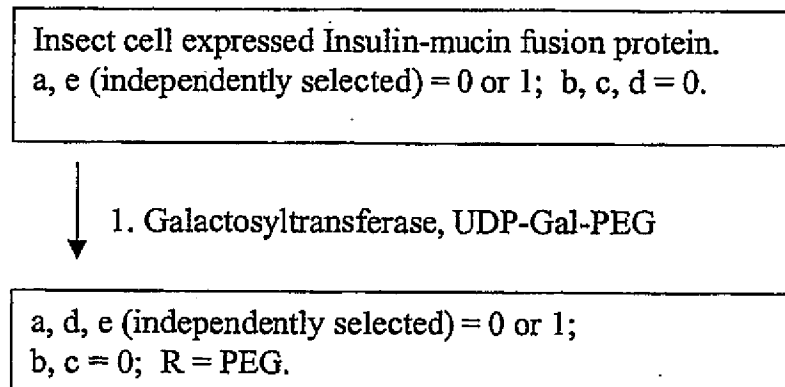


FIG. 45G

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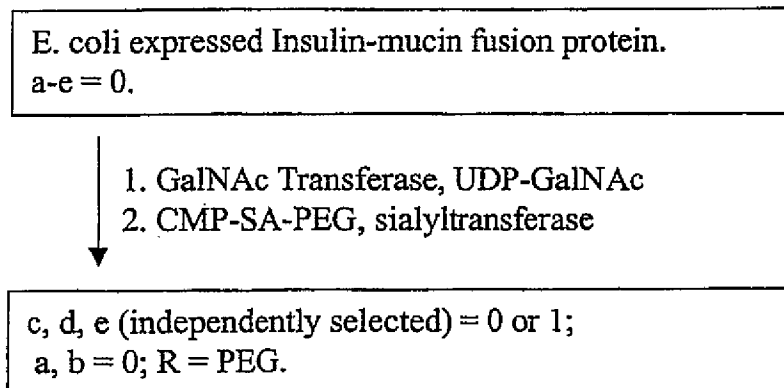
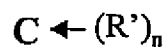
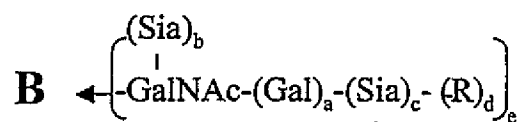
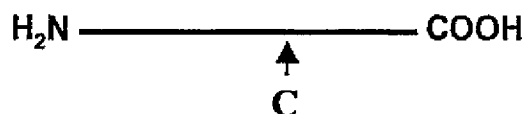
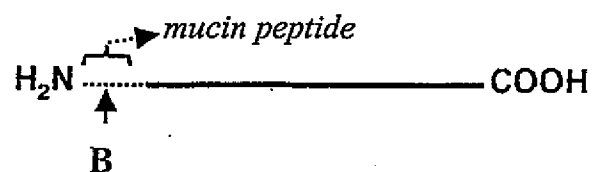


FIG. 45H

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a-c, e (independently selected) = 0 or 1;
 d = 0; R = modifying group, mannose,
 oligo-mannose.

FIG. 45I

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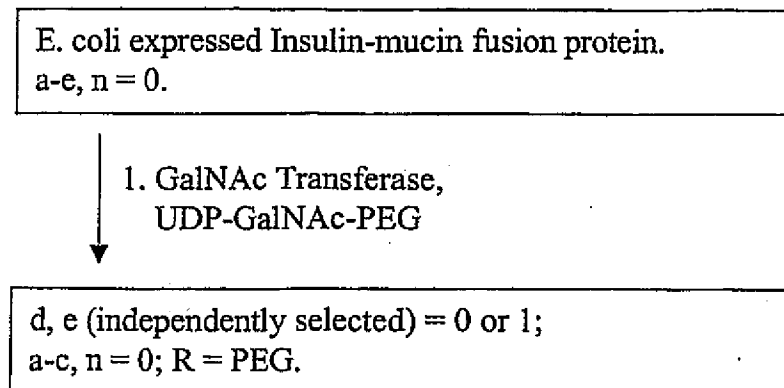


FIG. 45J

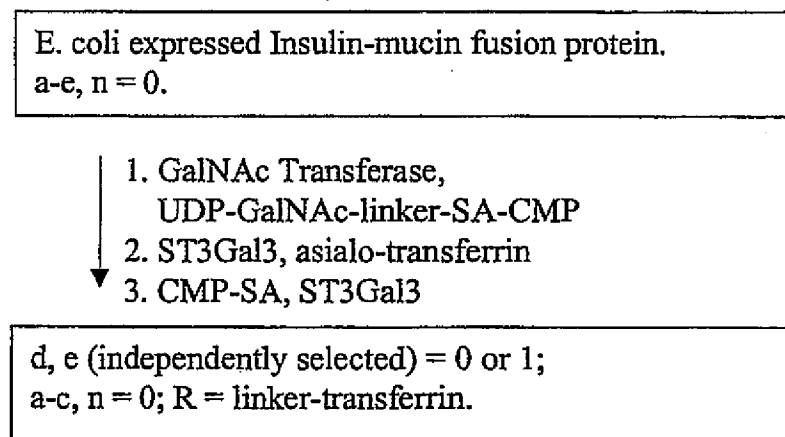


FIG. 45K

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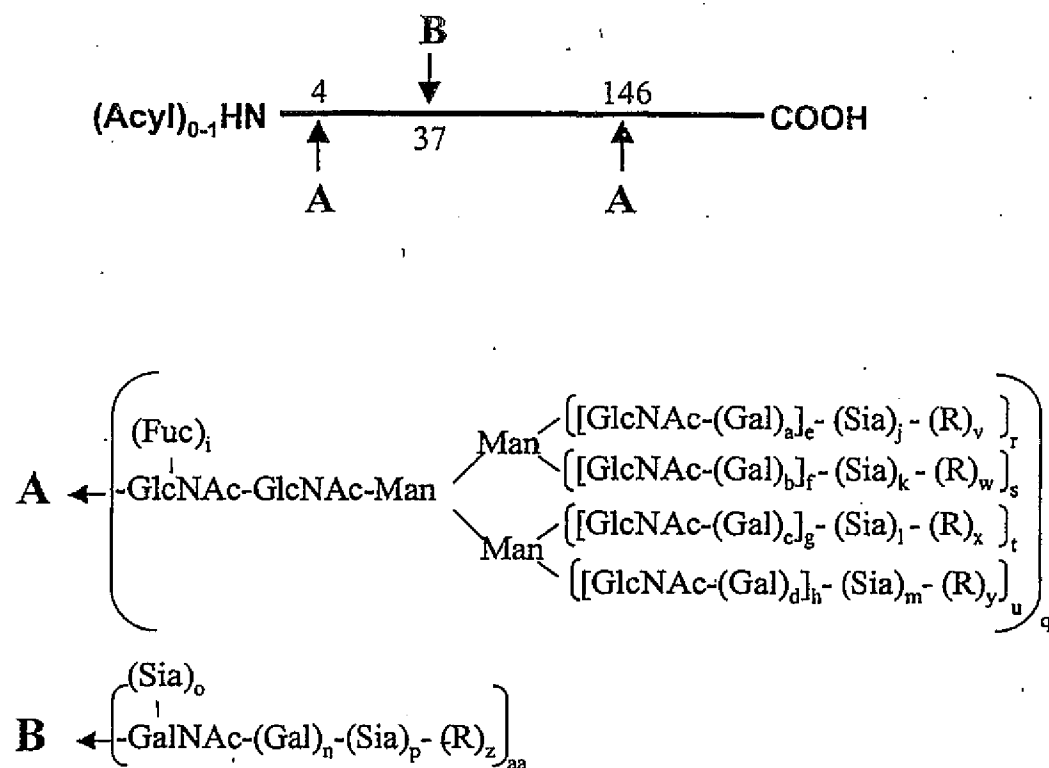
E. coli expressed Insulin (N)—no mucin peptide.
a-e, n = 0.

- ↓
1. NHS-CO-linker-SA-CMP
 2. ST3Gal3, asialo-transferrin
 3. CMP-SA, ST3Gal3

a-e = 0; n = 1;
R' = linker-transferrin.

FIG. 45L

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a-d, i, n-u, aa (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = polymer, glycoconjugate.

FIG. 46A

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CHO, BHK, 293 cells, Vero expressed M-antigen.
a-d, i-m, o-u, aa (independently selected) = 0 or 1;
n, e-h = 1; v-z = 0.

- ↓
1. Sialidase
 2. CMP-SA-linker-lipid-A,
ST3Gal3

a-d, i-m, q-u, aa (independently selected) = 0 or 1;
o, p, z = 0; n, e-h = 1;
v-y (independently selected) = 1,
when j-m (independently selected) is 1;
R = linker-lipid-A.

FIG. 46B

CHO, BHK, 293 cells, Vero expressed M-antigen.
a-d, i-m, o-u, aa (independently selected) = 0 or 1;
n, e-h = 1; v-z = 0.

- ↓
1. sialidase
 2. CMP-SA-linker-tetanus toxin, ST3Gal1
 3. CMP-SA, ST3Gal3

a-d, i-m, p-u, z, aa (independently selected) = 0 or 1;
o, v-y = 0; n, e-h = 1; R = tetanus toxin.

FIG. 46C

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NSO expressed M-antigen.

a-d, i-n, o-u, aa (independently selected) = 0 or 1;

e-h = 1; v-z = 0;

Sia (independently selected) = Sia or Gal.

- ↓
1. α -galactosidase
 2. CMP-SA, ST3Gal3
 2. CMP-SA-KLH, ST3Gal1

a-d, i-n, p-u, z, aa (independently selected) = 0 or 1;

e-h = 1; o, v-y = 0;

z = 1, when p = 1;

R = KLH.

FIG. 46D

Yeast expressed M-antigen.

a-p, z = 0; q-y, aa (independently selected) = 0 to 1;

R (branched or linear) = Man, oligomannose;

GalNAc = Man.

- ↓
1. α 1,2-mannosidase
 2. GNT 1,
- UDP-GlcNAc-linker-diphtheria toxin.

e, q, l, m, r, t, u, v, aa (independently selected) = 0 or 1;

a-d, f-h, j, k, n-p, s, w-z = 0;

Sia = Man; R = linker-diphtheria toxin.

FIG. 46E

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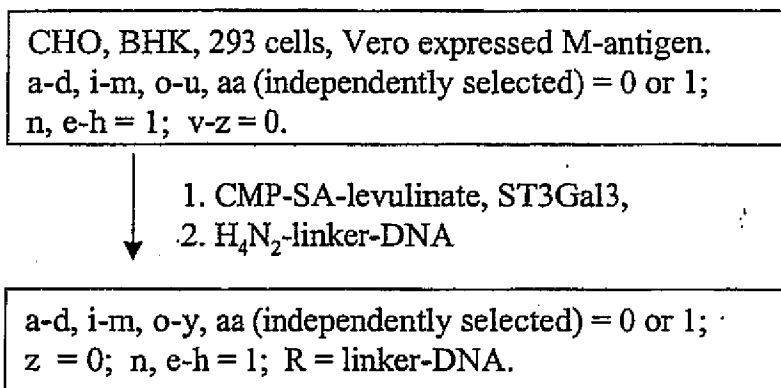


FIG. 46F

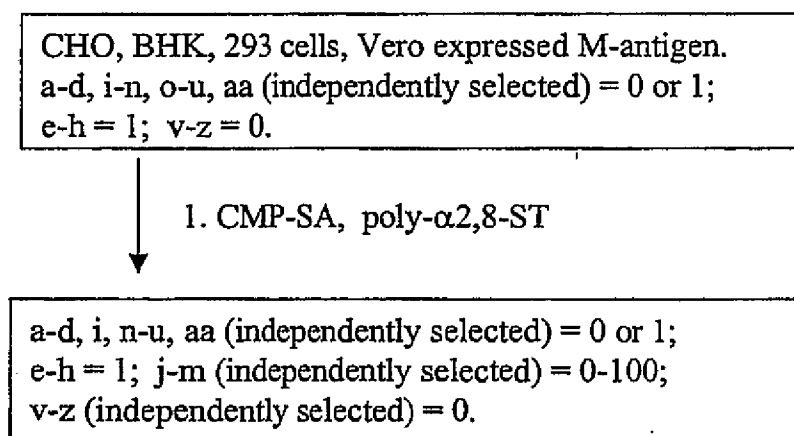


FIG. 46G

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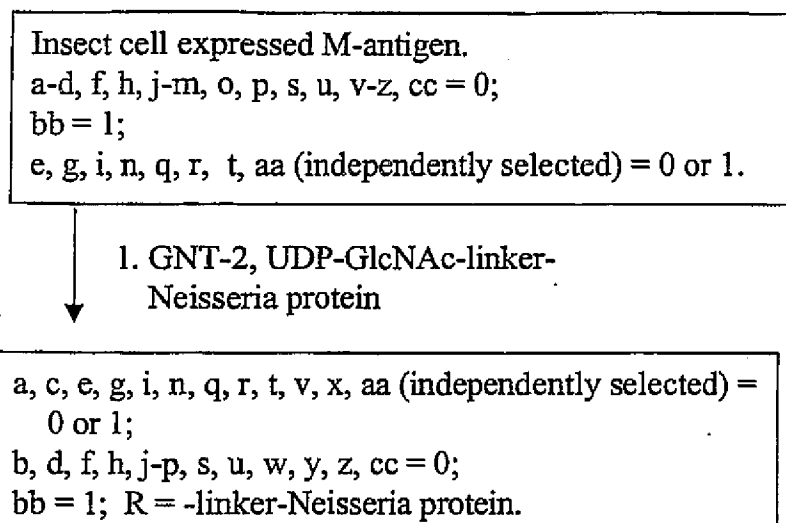


FIG. 46I

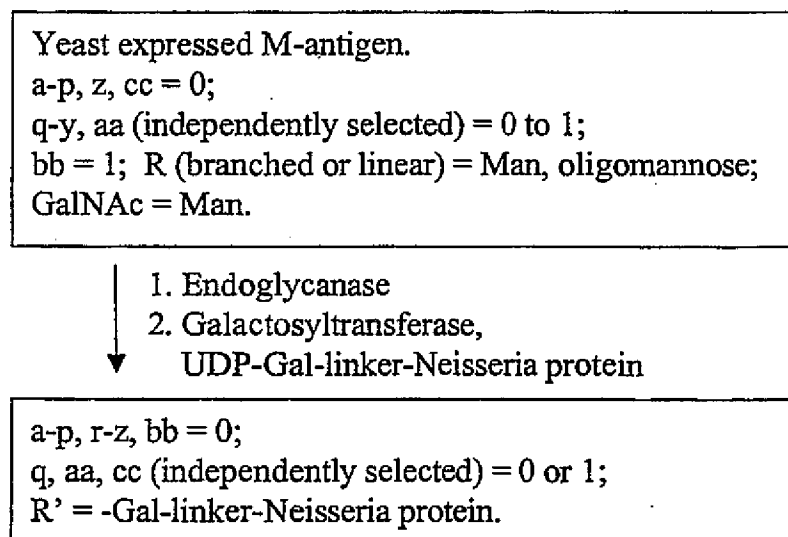


FIG. 46J

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Yeast expressed M-antigen.

a-p, z, cc = 0;

q-y, aa (independently selected) = 0 to 1; bb = 1;

R (branched or linear) = Man, oligomannose;

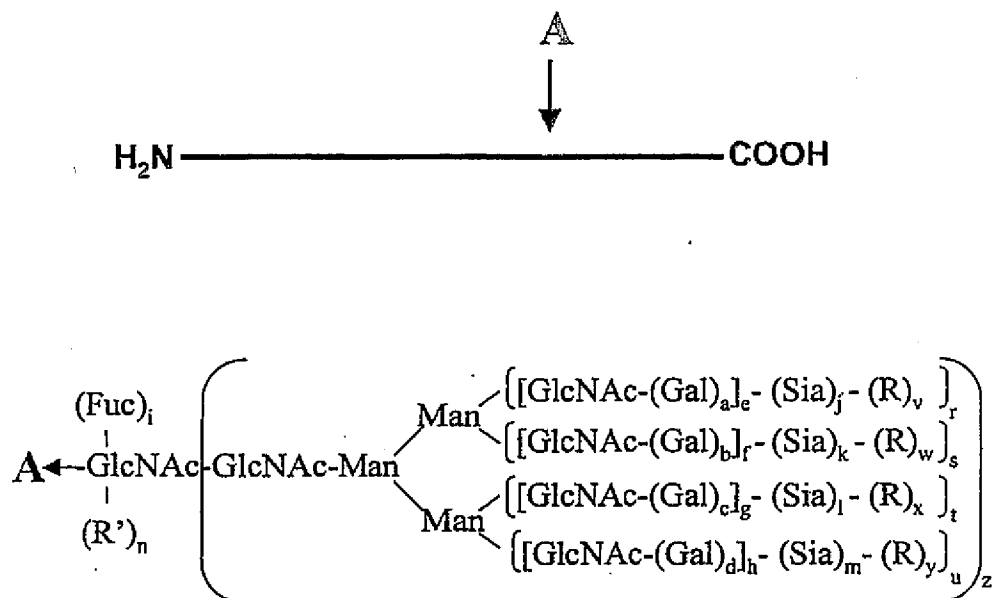
GalNAc = Man.

- 
1. mannosidases
 2. GNT 1 & 2, UDP-GlcNAc
 3. UDP-Gal, Galactosyltransferase,
 4. CMP-SA, sialyltransferase

a, c, e, g, j, l, q, r, t, aa (independently selected) = 0 or 1;
b, d, f, h, k, m-p, s, u-z, cc = 0; bb = 1.

FIG. 46K

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a-d, i, r-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 or 1.

n, v-y = 0; z = 0 or 1;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group,
glycoconjugate.

FIG. 47A

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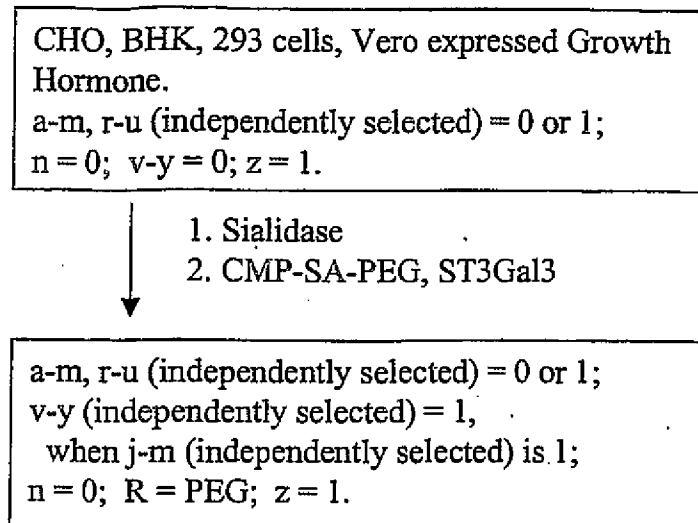


FIG. 47B

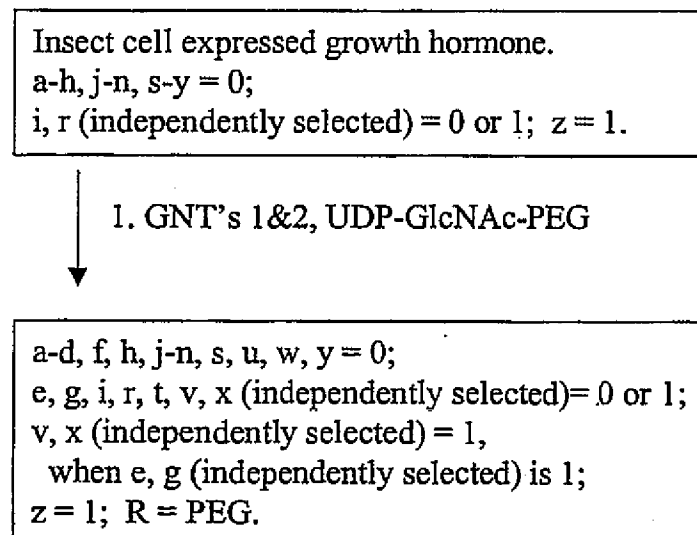


FIG. 47C

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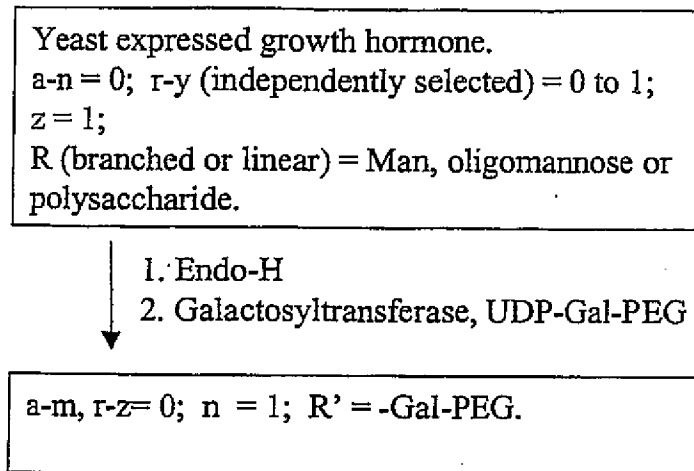
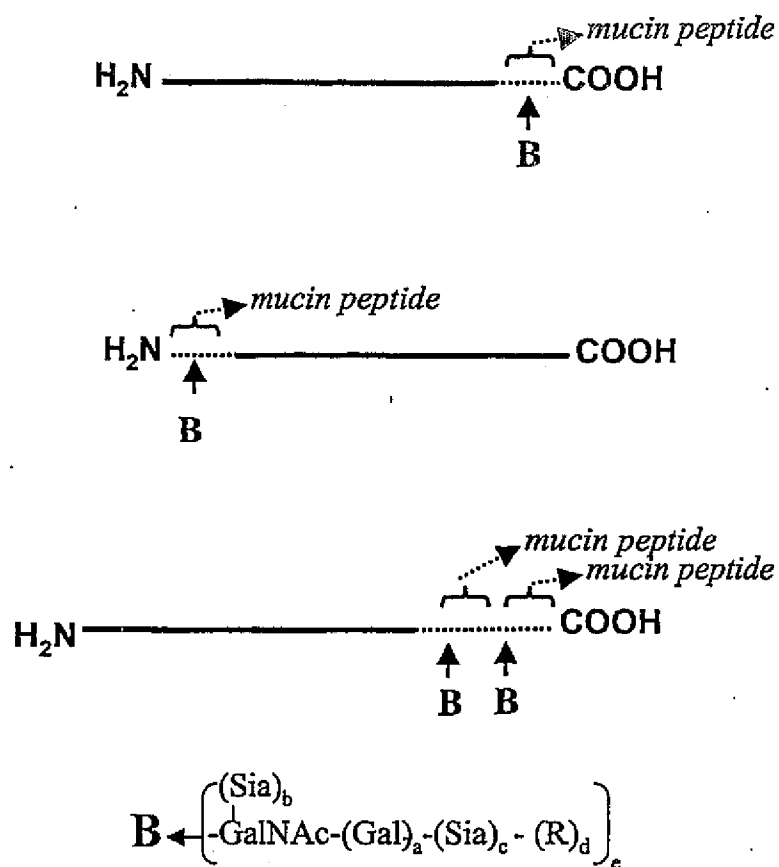


FIG. 47D

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a-c, e (independently selected) = 0 or 1;

d = 0;

R = modifying group, mannose, oligo-mannose.

FIG. 47E

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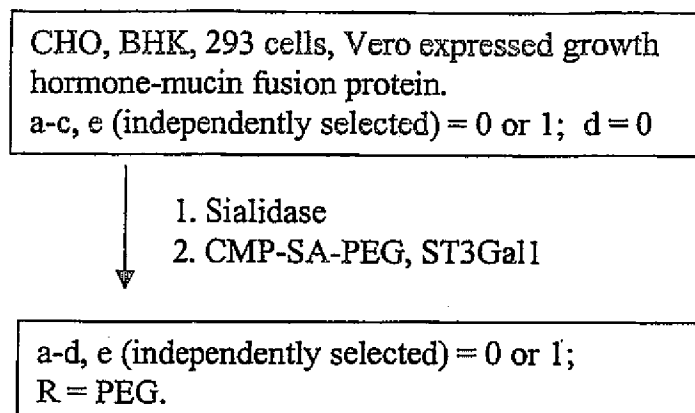


FIG. 47F

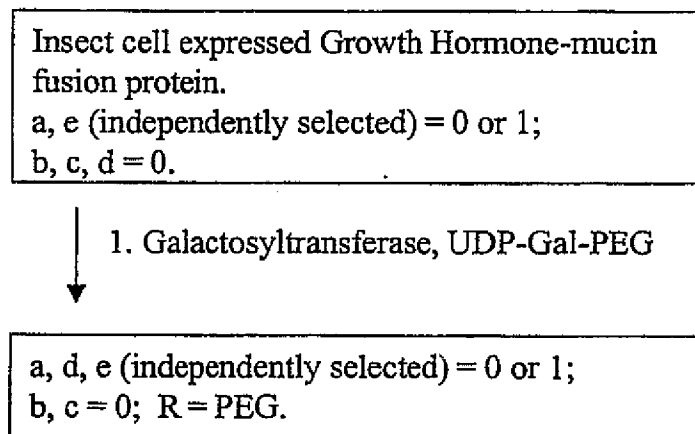


FIG. 47G

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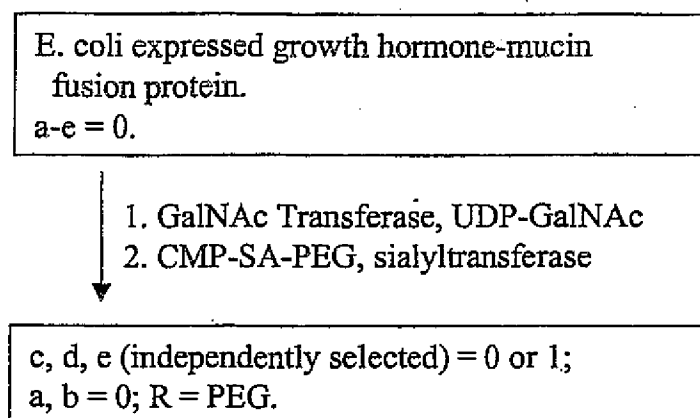


FIG. 47H

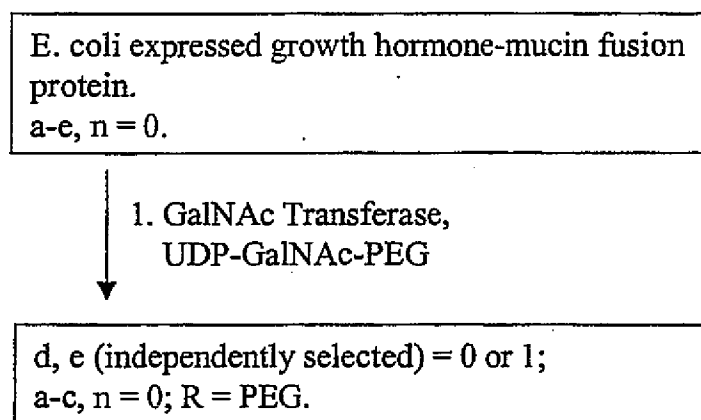


FIG. 47I

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E. coli expressed growth hormone-mucin fusion protein.

a-e, n = 0.

- ↓
1. GalNAc Transferase,
UDP-GalNAc-linker-SA-CMP
 2. ST3Gal3, asialo-transferrin
 - ↓ 3. CMP-SA, ST3Gal3

d, e (independently selected) = 0 or 1;
a-c, n = 0; R = linker-transferrin.

FIG. 47J

E. coli expressed growth hormone
(N)—no mucin peptide.

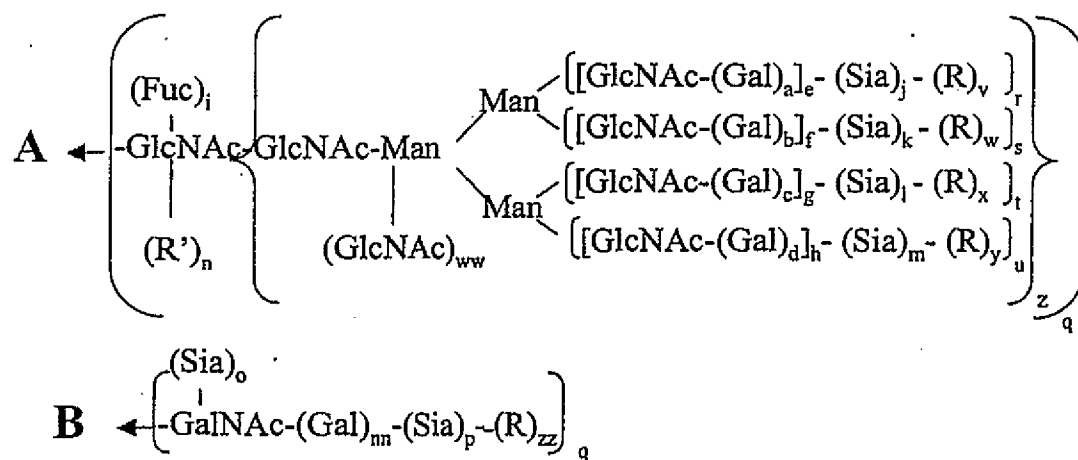
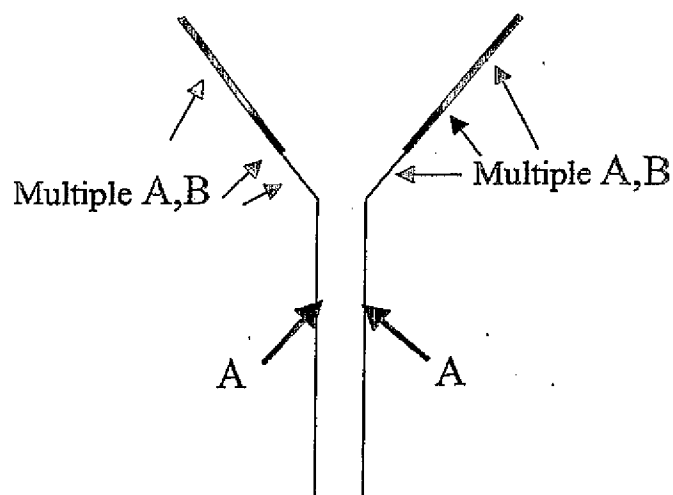
a-e, n = 0.

- ↓
1. NHS-CO-linker-SA-CMP
 2. ST3Gal3, asialo-transferrin
 - ↓ 3. CMP-SA, ST3Gal3

a-e = 0; n = 1; R' = linker-transferrin.

FIG. 47K

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a-d, i-m, q-u, w, z, nm, ww, zz. (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

n, v-y = 0;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 48A

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CHO, BHK, 293 cells, Vero or transgenic animals
expressed TNF Receptor IgG Fusion.
a-m, o-u, aa (independently selected) = 0 or 1;
n = 1; v-z = 0.

- ↓
1. CMP-SA, ST3Gal1
2. galactosyltransferase, UPD-Gal
3. CMP-SA-PEG, ST3Gal3

a-m, o-u, v-y, aa (independently selected) = 0 or 1;
n = 1; z = 0; R = PEG.

FIG. 48B

CHO, BHK, 293 cells, Vero expressed
TNF Receptor IgG Fusion.
a-m, o-u, aa (independently selected) = 0 or 1;
n = 1; v-z = 0.

- ↓
1. sialidase
2. CMP-SA-PEG, ST3Gal1

a-i, p-u, z, aa (independently selected) = 0 or 1;
n = 1; o, j-m, v-y = 0; R = PEG.

FIG. 48C

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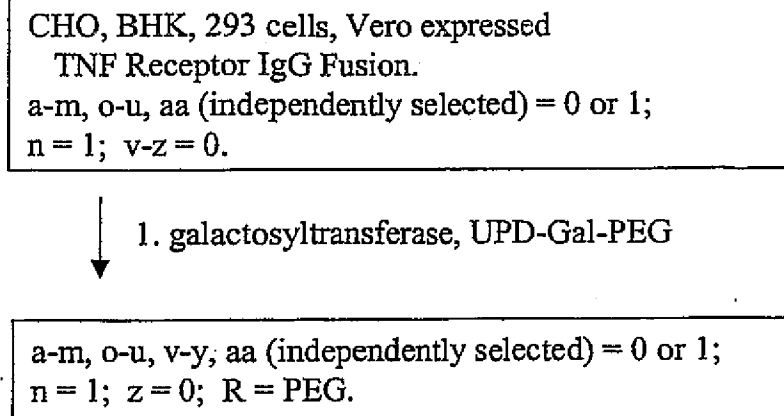


FIG. 48D

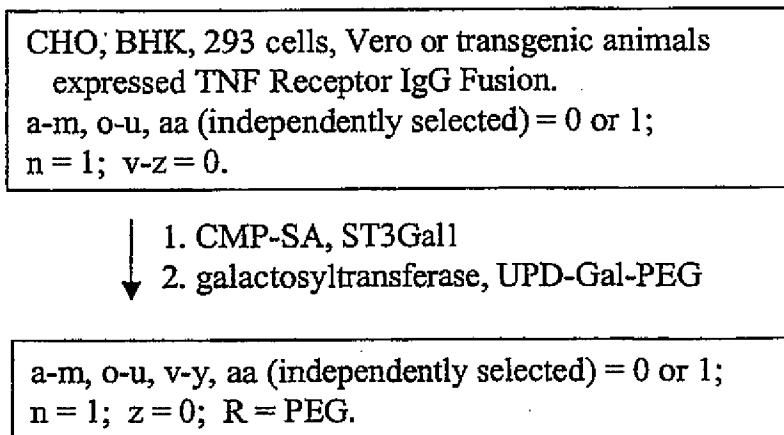


FIG. 48E

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CHO, BHK, 293 cells, Vero or transgenic animals
expressed TNF Receptor IgG Fusion.

a-m, o-u, aa (independently selected) = 0 or 1;
n = 1; v-z = 0.

↓
1. CMP-SA-levulinate, ST3Gal1
2. H₄N₂-PEG

a-m, o-u, v-y, aa (independently selected) = 0 or 1;
n = 1; z = 0; R = PEG.

FIG. 48F

CHO, BHK, 293 cells, Vero expressed
TNF Receptor IgG Fusion.

a-m, o-u, aa (independently selected) = 0 or 1;
n = 1; v-z = 0.

↓
1. CMP-SA-PEG, α 2,8-ST

a-i, o, q-u, v-z, aa (independently selected) = 0 or 1;
n = 1; j-m, p (independently selected) = 0 to 2;
v-z (independently selected) = 1,
when j-m, p (independently selected) is 2;
R = PEG.

FIG. 48G